

JC10 Rec'd PCT/PTO 19 FEB 2002

TRANSMITTAL LETTER TO THE UNITED STATES

ATTORNEY'S DOCKET NUMBER 50584DESIGNATED/ELECTED OFFICE (DO/EO/US)
CONCERNING A FILING UNDER 35 U.S.C. 371

U.S. APPLICATION NO. (If known, see 37 CFR 1.5)

INTERNATIONAL APPLICATION NO.	INTERNATIONAL FILING DATE	PRIORITY DATE CLAIMED
PCT/EP00/07657	8 August 2000	20 August 1999

TITLE OF INVENTION: CATALYSTS FOR THE POLYMERIZATION OF UNSATURATED COMPOUNDS

APPLICANT(S) FOR DO/EO/US	Marc Oliver KRISTEN, Andrei GONIIOUKH, Dieter LILGE, Stephan LEHMANN, Benno BILDSTEIN, Christoph AMORT, Michael MALAUN
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Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:

1. /X/ This is a FIRST submission of items concerning a filing under 35 U.S.C. 371.
 2. / / This is a SECOND or SUBSEQUENT submission of items concerning a filing under 35 U.S.C. 371.
 3. /X/ This express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39(1).
 4. /X/ A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed priority date.
 5. /X/ A copy of the International Application as filed (35 U.S.C. 371(c)(2)).
 - a./X/ is transmitted herewith (required only if not transmitted by the International Bureau).
 - b./ / has been transmitted by the International Bureau.
 - c./ / is not required, as the application was filed in the United States Receiving Office (RO/USO).
 6. /X/ A translation of the International Application into English (35 U.S.C. 371(c)(2)).
 7. / / Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3)).
 - a./ / are transmitted herewith (required only if not transmitted by the International Bureau).
 - b./ / have been transmitted by the International Bureau.
 - c./ / have not been made; however, the time limit for making such amendments has NOT expired.
 - d./ / have not been made and will not be made.
 8. / / A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).
 9. /X/ An oath or declaration of the inventor(s) (35 U.S.C. 171(c)(4)).
 10. / / A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).
- Items 11. to 16. below concern other document(s) or information included:
11. / / An Information Disclosure Statement under 37 CFR 1.97 and 1.98.
 12. /X/ An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.
 13. /X/ A FIRST preliminary amendment.
 - / / " A SECOND or SUBSEQUENT preliminary amendment.
 14. / / A substitute specification.
 15. / / A change of power of attorney and/or address letter.
 16. /X/ Other items or information.
 - International Search Report
 - International Preliminary Examination Report

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U.S. Appin. No. (If Known) INTERNATIONAL APPLN. NO.
PCT/EP00/07657ATTORNEY'S DOCKET NO.
50584

	CALCULATIONS	PTO USE ONLY
17. /X/ The following fees are submitted BASIC NATIONAL FEE (37 CFR 1.492(a)(1)-(5)): Search Report has been prepared by the EPO or JPO.....\$990.00	890.00	
International preliminary examination fee paid to USPTO (37 CFR 1.462).....\$710.00		
No international preliminary examination fee paid to USPTO (37 CFR 1.462) but international search fee paid to USPTO (37 CFR 1.445(a)(2)).....\$740.00		
Neither international preliminary examination fee (37 CFR 1.462) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO\$1,040.00		
International preliminary examination fee paid to USPTO (37 CFR 1.462) and all claims satisfied pro -visions of PCT Article 33(2)-(4).....\$100.00		
ENTER APPROPRIATE BASIC FEE AMOUNT = \$ 890.00		
Surcharge of \$130.00 for furnishing the oath or declaration later than 1/20 /30 months from the earliest claimed priority date (37 CFR 1.492(e)).		
Claims	Number Filed	Number Extra
Total Claims	18	-20
Indep. Claims	2	-3
Multiple dependent claim(s) (if applicable)		
TOTAL OF ABOVE CALCULATION		= 890.
Reduction of 1/2 for filing by small entity, if applicable. Verified Small Entity statement must also be filed (Note 37 CFR 1.9, 1.27, 1.28).		
SUBTOTAL		= 890.
Processing fee of \$130. for furnishing the English translation later than 1/20 /30 months from the earliest claimed priority date (37 CFR 1.492(f)).		
TOTAL NATIONAL FEE		= 890.
Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31) \$40.00 per property		
TOTAL FEES ENCLOSED		= \$ 930.00
Amount to be refunded: \$		
Charged \$		

a./X/ A check in the amount of \$ 930.00 to cover the above fees is enclosed.

b./ / Please charge my Deposit Account No. _____ in the amount of \$ _____ to cover the above fees. A duplicate copy of this sheet is enclosed.

c./X/ - The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. 11-0345. A duplicate copy of this sheet is enclosed.

NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b) must be filed and granted to restore the application to pending status.

SEND ALL CORRESPONDENCE TO:

KEIL & WEINKAUF
1101 Connecticut Ave., N.W.
Washington, D. C. 20036

SIGNATURE

Herbert B. Keil

NAME

Registration No. 18,967

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 - c. ☐ have not been made; however, the time limit for making such amendments has NOT expired.
 - d. ☐ have not been made and will not be made.
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(37 CFR 1.482).....	\$710.00		
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USPTO (37 CFR 1.482) but international search fee paid			
to USPTO (37 CFR 1.445(a)(2)).....	\$740.00		
Neither international preliminary examination fee			
(37 CFR 1.482) nor international search fee			
(37 CFR 1.445(a)(2)) paid to USPTO	\$ 1,040.00		
International preliminary examination fee paid to			
USPTO (37 CFR 1.482) and all claims satisfied pro			
-visions of PCT Article 33(2)-(4).....	\$100.00		
ENTER APPROPRIATE BASIC FEE AMOUNT =		\$ 890.00	
Surcharge of \$130.00 for furnishing the oath or declaration			
later than 1/20/30 months from the earliest			
claimed priority date (37 CFR 1.492(e)).			
Claims	Number Filed	Number Extra	Rate
Total Claims	18 -20		X\$18.
Indep. Claims	2 -3		X\$84.
Multiple dependent claim(s) (if applicable)			+280.
TOTAL OF ABOVE CALCULATION		= 890.	
Reduction of 1/2 for filing by small entity, if applicable.			
Verified Small Entity statement must also be filed			
(Note 37 CFR 1.9, 1.27, 1.28).			
SUBTOTAL		= 890.	
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earliest claimed priority date (37 CFR 1.492(f)).			
TOTAL NATIONAL FEE		= 890.	
Fee for recording the enclosed assignment (37 CFR 1.21(h)).			
The assignment must be accompanied by an appropriate cover			
sheet (37 CFR 3.28, 3.31) \$40.00 per property = 40.			
TOTAL FEES ENCLOSED		= \$ 930.00	
		Amount to be	
		refunded: \$	
		Charged \$	

a./X/ A check in the amount of \$ 930.00 to cover the above fees is enclosed.

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1101 Connecticut Ave., N.W.
Washington, D. C. 20036

SIGNATURE

Herbert B. Keil

NAME

Registration No. 18,967

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the Application of
KRISTEN et al.

BOX PCT

International Application
PCT/EP 00/07657

Filed: August 8, 2000

For: CATALYSTS FOR THE POLYMERIZATION OF UNSATURATED COMPOUNDS

PRELIMINARY AMENDMENT

Honorable Commissioner of
Patents and Trademarks
Washington, D.C. 20231

Sir:

Prior to examination, kindly amend the above-identified application as follows:

IN THE CLAIMS

Kindly amend the claims as shown on the attached sheets.

REMARKS

The claims have been amended to eliminate multiple dependency and to place them in better form for U.S. filing. No new matter is included.

A clean copy of the claims is attached.

Favorable action is solicited.

Respectfully submitted,

KEIL & WEINKAUF

Herbert B. Keil
Reg. No. 18.967

1101 Connecticut Ave., N.W.
Washington, D.C. 20036

(202)659-0100

0050/50584 - CLEAN VERSION OF AMENDED CLAIMS

4. A compound as claimed in claim 1, wherein the pyrrole radicals or radicals derived from pyrrole are substituted in the 2 or 5 position by electron-withdrawing radicals selected from among

- halogen,
- NO_2 ,
- sulfonates selected from among
- $\text{SO}_3\text{R}'$,
- $\text{SO}_3\text{SiR}'_3$ and
- $\text{SO}_3-(\text{H}-\text{NR}'_3)^+$,
- -trihalomethyl,

where R' may be identical or different and are selected from among H, $\text{C}_1\text{-C}_{10}$ -alkyl, $\text{C}_6\text{-C}_{20}$ -aryl and $\text{C}_3\text{-C}_8$ -cycloalkyl.

5. A compound as claimed in claim 1, wherein, in the formula (I) of claim 1, $\text{A} = \text{N}$ and $n = 2$.
11. A process for preparing compounds of the formula (VI) of claim 9 by reacting corresponding compounds of the formula (I) with salts of transition metals of groups 7, 8, 9 or 10 of the Periodic Table of the Elements.
12. The use of compounds of the formula (VI) as claimed in claim 9 as catalysts in a process for the polymerization of unsaturated compounds.
13. A process for preparing polyolefins by polymerization of unsaturated compounds in the presence of an activator and a compound of the formula (VI) as claimed in claim 9 as catalyst.

0050/50584 - CLEAN VERSION OF AMENDED CLAIMS

15. A process as claimed in claim 13, wherein methylaluminoxane or N,N-dimethylanilinium tetrakis(pentafluorophenyl)borate is used as activator.
16. A process as claimed in claim 13, wherein an unsaturated compound or a combination of unsaturated compounds selected from among ethylene, C₃-C₂₀-monoolefins and cycloolefins is used.
17. A process as claimed in claim 13, wherein acrylonitrile and styrene are used as comonomers or the following combinations of unsaturated compounds are employed: ethylene and an alkyl acrylate, in particular methyl acrylate, ethylene and an acrylic acid, ethylene and carbon monoxide, ethylene, carbon monoxide and an acrylate ester or an acrylic acid, in particular methyl acrylate, and also propylene and alkyl acrylate, in particular methyl acrylate.
18. A polyolefin which can be prepared in a process as claimed in claim 1.

0050/50584 - MARKED VERSION OF AMENDED CLAIMS

4. A compound as claimed in claim 1[or 2], wherein the pyrrole radicals or radicals derived from pyrrole are substituted in the 2 or 5 position by electron-withdrawing radicals selected from among

- halogen,
- NO_2 ,
- sulfonates selected from among
- $\text{SO}_3\text{R}'$,
- $\text{SO}_3\text{SiR}'_3$ and
- $\text{SO}_3-(\text{H}-\text{NR}'_3)^+$,
- -trihalomethyl,

where R' may be identical or different and are selected from among H, $\text{C}_1\text{-C}_{10}$ -alkyl, $\text{C}_6\text{-C}_{20}$ -aryl and $\text{C}_3\text{-C}_6$ -cycloalkyl.

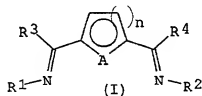
5. A compound as claimed in claim 1 [any of claims 1 to 4], wherein, in the formula (I) of claim 1, $\text{A} = \text{N}$ and $n = 2$.
11. A process for preparing compounds of the formula (VI) of claim 9 by reacting corresponding compounds of the formula (I) [as claimed in any of claims 1 to 5] with salts of transition metals of groups 7, 8, 9 or 10 of the Periodic Table of the Elements.
12. The use of compounds of the formula (VI) as claimed in claim 9 [or 10] as catalysts in a process for the polymerization of unsaturated compounds.
13. A process for preparing polyolefins by polymerization of unsaturated compounds in the presence of an activator and a compound of the formula (VI) as claimed in claim 9 [or 10] as catalyst.

0050/50584 - MARKED VERSION OF AMENDED CLAIMS

15. A process as claimed in claim 13 [or 15], wherein methylaluminoxane or N,N-dimethylanilinium tetrakis(pentafluorophenyl)borate is used as activator.
16. A process as claimed in claim 13 [any of claims 13 to 15], wherein an unsaturated compound or a combination of unsaturated compounds selected from among ethylene, C₃-C₂₀-monocolefins and cycloolefins is used.
17. A process as claimed in claim 13 [any of claims 13 to 15], wherein acrylonitrile and styrene are used as comonomers or the following combinations of unsaturated compounds are employed: ethylene and an alkyl acrylate, in particular methyl acrylate, ethylene and an acrylic acid, ethylene and carbon monoxide, ethylene, carbon monoxide and an acrylate ester or an acrylic acid, in particular methyl acrylate, and also propylene and alkyl acrylate, in particular methyl acrylate.
18. A polyolefin which can be prepared in a process as claimed in claim 1 [any of claims 1 to 17].

CLAIMS AS FILED 0050/50584

1. A compound of the formula (I)



where the symbols have the following meanings:

A is a nonmetal selected from among N, S, O and P,

R¹ is a radical of the formula NR⁵,

R² is a radical of the formula NR⁶R⁶ or NR⁷R⁸, alkyl, aryl or cycloalkyl,

R⁵ and R⁶ together with the N atom form a 5-, 6- or 7-membered ring in which one or more of the -CH- or -CH₂- groups may be replaced by suitable heteroatom groups and which may be saturated or unsaturated and unsubstituted or substituted or be fused with further carbacyclic or heterocarbacyclic 5- or 6-membered rings which may in turn be saturated or unsaturated and substituted or unsubstituted, and

R⁷ and R⁸ are, independently of one another, alkyl, aryl or cycloalkyl radicals,

and

R³, R⁴ are, independently of one another, H or alkyl, aryl or cycloalkyl radicals,

and

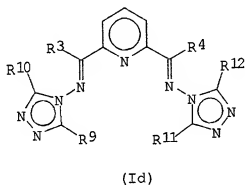
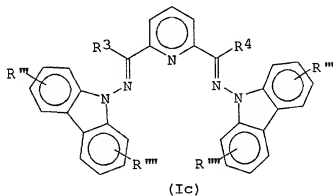
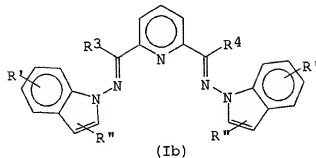
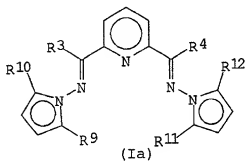
n is 1 or 2.

CLAIMS AS FILED 0050/50584

2. A compound as claimed in claim 1, wherein the radicals of the formula $\text{NR}^{\text{r}}\text{R}^{\text{s}}$ are pyrrole radicals or radicals derived from pyrrole in which one or more $-\text{CH}-$ groups in the pyrrole ring may be replaced by nitrogen and which may be unsubstituted or substituted or fused with further carbacyclic or heterocarbacyclic 5- or 6-membered rings which may in turn be saturated or unsaturated and substituted or unsubstituted.
3. A compound as claimed in claim 2, wherein the pyrrole radicals or radicals derived from pyrrole are substituted in the 2 and 5 positions by C_1-C_6 -alkyl groups which may be linear, branched or substituted by heteroatoms, and/or by aryl groups which may be unsubstituted or in turn substituted by heteroatoms or C_1-C_6 -alkyl groups which may be heteroatom-substituted.
4. A compound as claimed in claim 1, wherein the pyrrole radicals or radicals derived from pyrrole are substituted in the 2 or 5 position by electron-withdrawing radicals selected from among
 - halogen,
 - NO_2 ,
 - sulfonates selected from among
 - $\text{SO}_3\text{R}'$,
 - $\text{SO}_3\text{SiR}'_3$ and
 - $\text{SO}_3-(\text{H}-\text{NR}'_3)^+$,
 - -trihalomethyl,where R' may be identical or different and are selected from among H , C_1-C_{10} -alkyl, C_6-C_{20} -aryl and C_3-C_9 -cycloalkyl.
5. A compound as claimed in claim 1, wherein, in the formula (I) of claim 1, $\text{A} = \text{N}$ and $n = 2$.

CLAIMS AS FILED 0050/50584

6. A compound as claimed in claim 5 which corresponds to one of the formulae (Ia), (Ib), (Ic) and (Id):



where

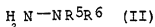
R^3 , R^4 are, independently of one another, H or alkyl or aryl radicals,

and

R^9 , R^{10} , R^{11} and R^{12} are, independently of one another, C_1 - C_6 -alkyl radicals, and

R' , R'' , R''' , R'''' are H or alkyl, aryl or cycloalkyl radicals.

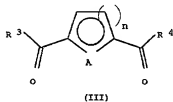
7. A process for preparing symmetrical compounds of the formula (I) of claim 1 in which $R^1 = R^2$ by reacting compounds of the formula (II)



where

R^5 and R^6 together with the N atom form a 5-, 6- or 7-membered ring in which one or more of the $-\text{CH}-$ or $-\text{CH}_2-$ groups may be replaced by suitable heteroatom groups and which may be saturated or unsaturated and unsubstituted or substituted or fused with further carbacyclic or heterocarbacyclic 5- or 6-membered rings which may in turn be saturated or unsaturated and substituted or unsubstituted,

with compounds of the formula (III)



where

R^3 , R^4 are, independently of one another, H or alkyl, aryl or cycloalkyl radicals, and

A is S, N, O or P, and,

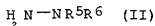
n is 1 or 2, and

in a single-stage process under acidic reaction conditions in alcoholic solution or in the presence of a trialkylaluminum catalyst in an aprotic solvent in a ratio of the compound of the formula (II) to the compound of the formula (III) of 2:0.7-1.3.

CLAIMS AS FILED 0050/50584

8. A process for preparing unsymmetrical compounds of the formula (I) of claim 1 in which R^1 \neq R^2 in a two-stage process in which

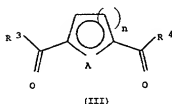
a) in a first step, compounds of the formula (II)



where

R^5 and R^6 together with the N atom form a 5-, 6- or 7-membered ring in which one or more of the $-CH-$ or $-CH_2-$ groups may be replaced by suitable heteroatom groups and which may be saturated or unsaturated and substituted or unsubstituted or fused with further carbacyclic or heterocarbacyclic 5- or 6-membered rings which may in turn be saturated or unsaturated and substituted or unsubstituted,

are reacted with compounds of the formula (III)



where

R^3 , R^4 are, independently of one another, H or alkyl, aryl or cycloalkyl radicals, and

A is S, N, O or P, and

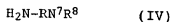
CLAIMS AS FILED 0050/50584

n is 1 or 2,

in a ratio of the compounds of the formula (II) to the compounds of the formula (III) of 1:0.8-1.2 under acidic conditions in alcoholic solution to form the corresponding monoimine and the solvent is subsequently removed under reduced pressure,

and

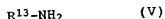
- b) the monoimine is, in a second step, reacted with compounds of the formula (II) which differ from the compounds of the formula (II) used in step a) or with compounds of the formula (IV)



where

R^7 and R^8 are, independently of one another, alkyl, aryl or cycloalkyl radicals,

or with amines of the formula (V)



where

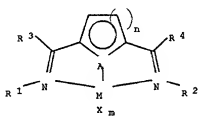
R^{13} is an alkyl, aryl or cycloalkyl radical,

in aprotic solution in the presence of a trialkylaluminum catalyst in a ratio of the monoimine to the compound of the formula (II), (IV) or

CLAIMS AS FILED 0050/50584

(V) of 1:0.8-1.2.

9. A compound of the formula (VI),



(VI)

where the symbols have the following meanings:

A is a nonmetal selected from among N, S, O and P,

R¹ is a radical of the formula NR⁵R⁶,

R² is a radical of the formula NR⁵R⁶ or NR⁷R⁸, alkyl, aryl or cycloalkyl,

R⁵ and R⁶ together with the N atom form a 5-, 6- or 7-membered ring in which one or more of the -CH- or -CH₂- groups may be replaced by suitable heteroatom groups and which may be saturated or unsaturated and unsubstituted or substituted or be fused with further carbacyclic or heterocarbacyclic 5- or 6-membered rings which may in turn be saturated or unsaturated and substituted or unsubstituted, and

R⁷ and R⁸ are, independently of one another, alkyl, aryl or cycloalkyl radicals,

and

R³, R⁴ are, independently of one another, H or alkyl, aryl or

CLAIMS AS FILED 0050/50584

cycloalkyl radicals,

n is 1 or 2,

M is a transition metal of groups 7, 8, 9 or 10 of the Periodic Table of the Elements,

and

X is a halide or a C₁-C₆-alkyl radical and

m is the valence of the metal.

10. A compound as claimed in claim 9, wherein

M = Fe or Co and m = 2.

11. A process for preparing compounds of the formula (VI) of claim 9 by reacting corresponding compounds of the formula (I) with salts of transition metals of groups 7, 8, 9 or 10 of the Periodic Table of the Elements.

12. The use of compounds of the formula (VI) as claimed in claim 9 as catalysts in a process for the polymerization of unsaturated compounds.

13. A process for preparing polyolefins by polymerization of unsaturated compounds in the presence of an activator and a compound of the formula (VI) as claimed in claim 9 as catalyst.

14. A process as claimed in claim 13, wherein the catalyst is present in the polymerization either as a homogeneous solution or in heterogeneous form immobilized on a support.

15. A process as claimed in claim 13, wherein methylaluminumoxane or N,N-dimethylanilinium tetrakis(pentafluorophenyl)borate is used as activator.

16. A process as claimed in claim 13, wherein an unsaturated compound or a

CLAIMS AS FILED 0050/50584

combination of unsaturated compounds selected from among ethylene, C_3 - C_{20} -monoolefins and cycloolefins is used.

17. A process as claimed in claim 13, wherein acrylonitrile and styrene are used as comonomers or the following combinations of unsaturated compounds are employed: ethylene and an alkyl acrylate, in particular methyl acrylate, ethylene and an acrylic acid, ethylene and carbon monoxide, ethylene, carbon monoxide and an acrylate ester or an acrylic acid, in particular methyl acrylate, and also propylene and alkyl acrylate, in particular methyl acrylate.
18. A polyolefin which can be prepared in a process as claimed in claim 1.

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Catalysts for the polymerization of unsaturated compounds

- The present invention relates to bisimidine compounds, a process
5 for their preparation, bisimidinato complexes as catalysts, a
process for preparing them and their use in the polymerization of
unsaturated compounds.

- There is great interest in the development of novel families of
10 catalysts for the polymerization of unsaturated compounds in
order to obtain better control over the properties of polyolefins
or further novel products.

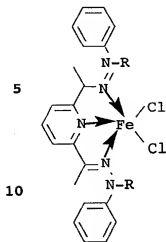
- Use of transition metal compounds as catalytically active
15 substances for the polymerization of unsaturated compounds has
been known for a long time. For example, Ziegler-Natta or
Phillips catalysts are used commercially for the synthesis of
polyolefins. More recently, metallocenes are being used as highly
active polymerization catalysts. The metallocenes make it
20 possible to obtain polymers having a narrow molecular weight
distribution and copolymers having a uniform comonomer content.

- However, metallocene catalysts have disadvantages for industrial
use. For example, they are very sensitive to impurities in
25 commercially available monomers, in the process gas and in the
solvents used and to hydrolysis. Furthermore, the price of
metallocenes having zirconium as central metal is very high.

- It has been known for some time that new types of iron and cobalt
30 complexes containing bisimidine ligands are very active as
catalysts in the polymerization of unsaturated compounds.

- V. C. Gibson et al., Chem. Commun. 1998, 849-850, and M.
Brookhart et al., J. Am. Chem. Soc. 1998, 120, 4049-4050,
35 disclose new olefin polymerization catalysts based on Fe(II) and
Co(II). These catalysts contain 2,6-bis(imino)pyridyl ligands
which are aryl-substituted on the imino nitrogens and display
high activities in the polymerization of ethylene. The
polyethylene obtained is essentially linear and the molecular
40 weight is strongly dependent on the substituents on the alkyl
radical.

- WO 99/12981 describes bisimidinato complexes, their synthesis and
their use in the polymerization of unsaturated compounds.
45 Numerous complexes having a variety of different radicals are
disclosed.

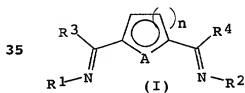


15 Examples 30 and 31 disclose complexes of the formula A in which R = CH₃ and C₆H₅. However, the demonstrated activities in the polymerization of ethylene are much too low for industrial applications.

20 It is an object of the present invention to provide novel complexes containing a metal of groups 7, 8, 9 or 10 of the Periodic Table of the Elements (late transition metal) as central metal which can be used for the polymerization of unsaturated compounds and give branched polymers in the polymerization. This

25 object can be subdivided into the provision of a ligand system for this catalyst and a process for preparing this ligand system and the provision of a process for preparing the corresponding catalyst.

30 We have found that this object is achieved by compounds of the formula (I)



where the symbols have the following meanings:

40

A is a nonmetal selected from among N, S, O and P,

R¹ is a radical of the formula NR⁵R⁶,

45 R² is a radical of the formula NR⁵R⁶ or NR⁷R⁸, where R⁵ and R⁶ are selected from among alkyl, aryl and cycloalkyl, and

- R⁵ and R⁶ together with the N atom form a 5-, 6- or 7-membered ring in which one or more of the -CH- or -CH₂- groups may be replaced by suitable heteroatom groups and which may be saturated or unsaturated and unsubstituted or substituted or
- 5 be fused with further carbacyclic or heterocarbacyclic 5- or 6-membered rings which may in turn be saturated or unsaturated and substituted or unsubstituted,

and

- 10 R⁷ and R⁸ are, independently of one another, alkyl, aryl or cycloalkyl radicals,

and

- 15 R³, R⁴ are, independently of one another, H or alkyl, aryl or cycloalkyl radicals,

and

- 20 n is 1 or 2.

- The bisimidines of the present invention have at least one nitrogen-nitrogen bond to at least one of the two imine nitrogens
- 25 as [N-NR⁵R⁶], where the substituents R⁵ and R⁶ together form a cyclic substituent.

- These compounds are particularly useful as ligand systems for preparing novel, efficient catalyst systems for the
- 30 polymerization or copolymerization of unsaturated compounds. These novel ligands are simple to prepare and make it possible to vary the radicals within a wide range. This system is therefore very variable and allows the ligand and complex systems to be tailored to various applications. Use of compounds of the formula
- 35 (I) as ligand system makes it possible to obtain highly active catalysts for the polymerization of unsaturated compounds.

- Above and in the following, alkyl radicals are generally linear or branched C₁-C₂₀-alkyl radicals, preferably C₁-C₁₀-alkyl
- 40 radicals, particularly preferably C₁-C₈-alkyl radicals. These alkyl radicals can be substituted by heteroatoms. Suitable alkyl radicals are, for example, methyl, i-propyl, t-butyl, trifluoromethyl and trimethylsilyl radicals.

- 45 Aryl radicals are generally unsubstituted and substituted C₆-C₂₀-aryl radicals (the number of carbon atoms refers to the carbon atoms in the aryl radical), preferably C₆-C₁₄-aryl

radicals, which may be unsubstituted or bear one or more substituents; very particularly preference is given to C₆-C₁₀-aryl radicals, substituted by C₁-C₆-alkyl radicals, e.g. 4-methylphenyl, 2,6-dimethylphenyl, 2,6-diethylphenyl,

- 5 2,6-diisopropylphenyl, 2-tert-butylphenyl, 2,6-di(tert-butyl)phenyl or 2-i-propyl-6-methylphenyl. The aryl radicals can also be substituted by heteroatoms, e.g. by F.

Cycloalkyl radicals are generally C₅-C₈-cycloalkyl radicals

- 10 (the number of carbon atoms refers to the carbon atoms in the cycloalkyl ring) which may be unsubstituted or substituted by one or more alkyl or aryl radicals or heteroatoms. Preference is given to C₅-C₆-cycloalkyl radicals.

- 15 In the compounds of the present invention, R⁵ and R⁶ together with the N atom form a 5-, 6- or 7-membered ring in which one or more of the -CH- or -CH₂- groups may be replaced by suitable heteroatom groups. Suitable heteroatom groups are preferably -N- or -NH- groups. Particular preference is given to from 0 to 3 -CH- or
- 20 -CH₂- groups being replaced by -N- or -NH- groups.

The 5-, 6- or 7-membered ring can be saturated or unsaturated. In the latter case, the ring may be monounsaturated or polyunsaturated. Preference is given to unsaturated 5-membered

25 rings. For the purposes of the present invention, unsaturated rings include, in the case of the 5-membered rings, aromatic rings such as unsubstituted or substituted pyrrole radicals and derivatives thereof, which are particularly preferred.

- 30 The 5-, 6- or 7-membered ring may be unsubstituted, substituted or fused with further carbacyclic or heterocarbacyclic 5- or 6-membered rings which may in turn be saturated or unsaturated and substituted or unsubstituted.

- 35 For the purposes of the present invention, carbacyclic rings are rings whose skeleton is made up entirely of carbon. In the heterocarbacyclic rings, one or more -CH₂- or -CH- groups are replaced by heteroatoms, preferably -NH- or -N- groups. Particular preference is given to carbacyclic rings or

- 40 heterocarbacyclic rings having a nitrogen atom in the ring system.

Possible substituents in these carbacyclic and heterocarbacyclic 5- or 6-membered rings are the abovementioned alkyl, aryl or

- 45 cycloalkyl radicals. The rings may bear one or more substituents. Preference is given to from 1 to 3 substituents. Furthermore, the ring systems may be orthofused or orthofused and perifused. The

system is preferably orthofused, with particular preference being given to 1 or 2 phenyl radicals being fused onto the central 5- or 6-membered ring, e.g. indole, carbazole and derivatives thereof.

5

In a particularly preferred embodiment, the ring described by the formula NR^5R^6 is 5-membered. Very particular preference is given to an unfused 5-membered ring, in particular a pyrrole radical or a radical derived from pyrrole, in which no, one or more,

- 10 preferably from 0 to 3, particularly preferably 0 or 2, $-CH-$ groups in the pyrrole ring may be replaced by nitrogen. Examples are the pyrrole system and the triazole system. Particular preference is given to pyrrole radicals or radicals derived from pyrrole which are substituted in the 2 and 5 positions by:
- 15 C_1-C_6 -alkyl groups which may be linear, branched and substituted by heteroatoms, or electron-withdrawing radicals such as halogen, nitro, sulfonate or trihalomethyl.

Suitable sulfonate radicals are, in particular, SO_3R^* , $SO_3Si(R^*)_3$ and $SO_3^-(HN(R^*)_3)^+$. Among these, SO_3Me , SO_3SiMe_3 and $SO_3^-(HNEt_3)^+$ are particularly useful. Among the trihalomethyl radicals,

- trifluoromethyl, trichloromethyl and tribromomethyl, especially trifluoromethyl are particularly useful. Particularly useful ortho substituents are halogen radicals such as fluorine,
- 25 chlorine, bromine or iodine. Preference is given to using chlorine or bromine as ortho substituents. Furthermore, the respective ortho positions are preferably occupied by identical radicals. Aryl groups may be unsubstituted or substituted in turn by C_1-C_6 -alkyl groups which may be heteroatom-substituted.
- 30 Preferred substituents in the 2 and 5 positions of the pyrrole ring or a derivative thereof, preferably triazole, are methyl-, i-propyl-, t-butyl- and phenyl-substituted aryl radicals, as defined above.

- 35 According to the present invention, R^3 and R^4 in the formula (I) can be, independently of one another, H or alkyl, aryl or cycloalkyl radicals, with preferred radicals having been defined above. R^3 and R^4 are very particularly preferably, independently of one another, H or CH_3 .

40

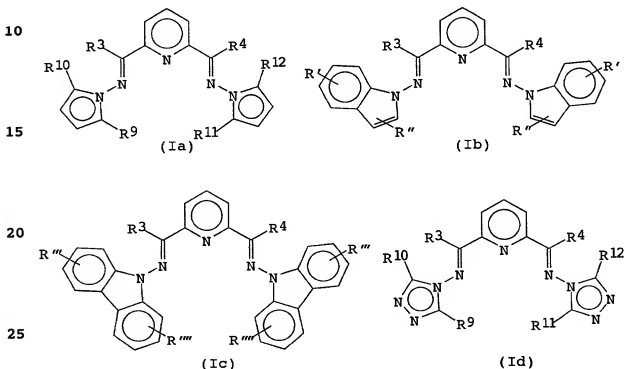
According to the present invention, R^* can be H, alkyl, aryl or cycloalkyl, with preferred radicals having been defined above. R^* is very particularly preferably CH_3 or H.

45

Preference is given to using compounds of the formula (I) in which A = N or S. A is particularly preferably N. The central ring is preferably a 6-membered ring, i.e. n is preferably 2. Thus, pyridinebisimidine systems are very particularly preferred.

5

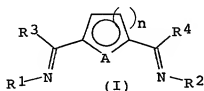
Particular preference is given to compounds of the formulae (Ia) to (Id):



where R^3 , R^4 , R^9 and R^{10} are, independently of one another, C_1 - C_{20} -alkyl radicals which may be linear or branched, preferably C_1 - C_{10} -alkyl radicals, particularly preferably C_1 - C_8 -alkyl radicals. These alkyl radicals may be heteroatom-substituted. Suitable alkyl radicals are, for example, methyl, i-propyl, t-butyl, trifluoromethyl and trimethylsilyl radicals. The radicals R' , R'' , R''' and R'''' are H or alkyl, aryl or cycloalkyl radicals, as defined above.

The novel compounds of the formula (I)

40



45

where

7

R^1 is a radical of the formula NR^5R^6 ,

R^2 is a radical of the formula NR^5R^6 , NR^7R^8 or an alkyl, aryl or cycloalkyl radical,

5

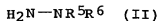
and the other symbols are as defined above, are generally prepared by condensation of the corresponding amino compounds with the corresponding diketo compounds, e.g.

2,5-diformylthiophene or 2,6-diacetylpyridine. They are very readily synthesized and it is possible to synthesize a large number of different compounds of the formula (I) in good yields.

The preferred method of preparation is dependent on the desired compound of the formula (I). In the following, a description is given of preferred embodiments for preparing symmetrical compounds of the formula I in which $R^1 = R^2 = NR^5R^6$ and unsymmetrical compounds of the formula I in which $R^1 + R^2$ and R^2 is a radical of the formula NR^5R^6 which is different from R^1 which is a radical of the formula NR^7R^8 or an alkyl, aryl or cycloalkyl radical.

In a preferred embodiment, symmetrical compounds of the formula (I) in which $R^1 = R^2$ are prepared by reacting compounds of the formula (II)

25



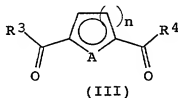
where

30

R^5 and R^6 are as defined above,

with diketo compounds of the formula (III),

35



40

where

R^3 , R^4 are, independently of one another H or alkyl, aryl or cycloalkyl radicals, and

45

A is S, N, O or P, and

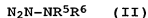
n is 1 or 2.

- 5 The process is carried out in one step under acidic reaction conditions, preferably with addition of a mineral acid or an organic acid, particularly preferably formic acid, in alcoholic solvents, preferably in methanol. Alternatively, the process can be carried out in the presence of a trialkylaluminum catalyst, preferably trimethylaluminum, in an aprotic solvent, preferably in toluene. The ratio of the compound of the formula (II) to the compound of the formula (III) is 2:0.7-1.3, preferably 2:0.9-1.1, particularly preferably 2:1. The reaction under acidic conditions in methanol/formic acid is generally preferred.

- 15 In general, the condensation is carried out at from 0 to 100°C, preferably from 15 to 80°C, particularly preferably from 20 to 40°C. The reaction time is generally from 20 minutes to 48 hours, preferably from 1 hour to 16 hours, particularly preferably from 20 hours to 14 hours. The precise reaction conditions are dependent on the compounds used in each case. In the case of compounds of the formulae (II) and (III) which condense only slowly to form the desired compounds of the formula (I), reaction in the presence of a trialkylaluminum catalyst in aprotic solvents may be preferred.

In a further preferred embodiment, the unsymmetrical 1,2-diimines of the formula (I) in which $R^1 \neq R^2$ are prepared in a two-stage process in which

- 30 a) in a first step, compounds of the formula (II)

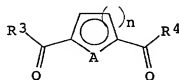


- 35 where

R^5 and R^6 are as defined above

are reacted with diketo compounds of the formula (III)

40



45

where

R^3 , R^4 are, independently of one another, H or alkyl, aryl or cycloalkyl radicals, and

5

A is S, N, O or P, and

n is 1 or 2,

- 10 in a ratio of the compounds of the formula (II) to the compounds of the formula (III) of 1:0.8-1.2, preferably 1:0.9-1.1, particularly preferably 1:1, under acidic conditions, preferably with addition of mineral acids or organic acids, particularly preferably formic acid, in alcoholic solution, preferably
- 15 methanol, to form the corresponding monoimine and the solvent is subsequently removed under reduced pressure,

and

- 20 b) the monoimine is, in a second step, reacted with compounds of the formula (II) which differ from the compounds of the formula (II) used in step a) or

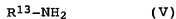
with compounds of the formula (IV)

25



where

- 30 R^7 and R^8 are, independently of one another, alkyl, aryl or cycloalkyl radicals, or with amines of the formula (V)



35

where

R^{13} is an alkyl, aryl or cycloalkyl radical, as defined above,

- 40 in aprotic solution, preferably in toluene, in the presence of a trialkylaluminum catalyst, preferably trimethylol aluminum, in a ratio of the monoimine to the compound of the formula (II), (IV) or (V) of 1:0.8-1.2, preferably 1:0.9-1.1, particularly preferably 1:1.

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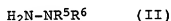
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In general, the condensation in step a) is carried out at from 0 to 100°C, preferably from 15 to 80°C, particularly preferably from 20 to 40°C. The reaction time is generally from 20 minutes to 48 hours, preferably from 1 hour to 16 hours, particularly

- 5 preferably from 2 hours to 14 hours. The precise reaction conditions are dependent on the compounds used in each case. Step b) is generally carried out at from 0 to 100°C, preferably from 20 to 80°, particularly preferably from 30 to 60°C. The reaction time is generally from 20 minutes to 48 hours, preferably from 1 hour
10 to 8 hours, particularly preferably from 2 hours to 7 hours. The precise reaction conditions are once again dependent on the compounds used in each case.

As compounds of the formula (II)

15



where

20

R⁵ and R⁶ are as defined above,

particular preference is given to using compounds in which the group NR⁵R⁶ is a pyrrole radical or a radical derived from pyrrole
25 which is very particularly preferably substituted in the 2 and 5 positions by C₁-C₆-alkyl groups which may be linear, branched and be heteroatom-substituted, and/or by aryl groups which may be unsubstituted or in turn substituted by C₁-C₆-alkyl groups which may be heteroatom-substituted. Preferred substituents in the 2

- 30 and 5 positions of the pyrrole ring are methyl, i-propyl, t-butyl, phenyl or substituted aryl radicals, as defined above.

Such N-amino pyrroles can be obtained, for example, by the following two-stage process:

35

- i) reaction of a suitable 1,4-diketone with an equivalent amount of acetylhydrazine or benzoyloxycarbonylhydrazine in the presence of a catalytic amount of acid, preferably p-toluenesulfonic acid, in an inert organic solvent,
40 preferably toluene, to form the corresponding acetyl- or benzoyloxycarbonyl-protected N-aminopyrrole;
- ii) hydrolysis of the protected N-aminopyrrole by means of an excess of base, preferably potassium hydroxide, in a
45 high-boiling inert organic solvent, preferably ethylene

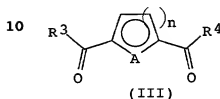
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glycol, under reflux to give the corresponding free N-aminopyrrole.

The subsequent work-up is carried out in a customary fashion.

5

The diketo compounds used in the process of the present invention are compounds of the formula (III):



15 where

R³, R⁴ are, independently of one another, H or alkyl, aryl or cycloalkyl radicals, with preferred radicals having been defined above; R³ and R⁴ are very particularly preferably H or CH₃; and

20

A is S, N, O or P, preferably N or S, particularly preferably N, and

25 n

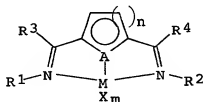
is 1 or 2, preferably 2.

The central heteroaromatic unit of the compounds of the formula (III) is thus preferably a pyridine ring which is substituted in the 2 and 6 positions.

30

The compounds of the present invention are suitable as ligands for catalysts which can be used for the polymerization of unsaturated compounds. The compounds of the present invention are particularly useful as ligands for catalysts containing a late transition metal, e.g. containing a metal of group 7, 8, 9 or 10 of the Periodic Table of the Elements. The present invention therefore also provides compounds of the formula (VI),

40



45

where the symbols have the following meanings:

- A is a nonmetal selected from among N, S, O and P,
- 5 R¹ is a radical of the formula NR⁵R⁶,
- R² is a radical of the formula NR⁵R⁶ or NR⁷R⁸, alkyl, aryl or cycloalkyl,
- 10 R⁵ and R⁶ together with the N atom form a 5-, 6- or 7-membered ring in which one or more of the -CH- or -CH₂- groups may be replaced by suitable heteroatom groups and which may be saturated or unsaturated and unsubstituted or substituted or be fused with further carbacyclic or heterocarbacyclic 5- or 15 6-membered rings which may in turn be saturated or unsaturated and substituted or unsubstituted, and
- R⁷ and R⁸ are, independently of one another, alkyl, aryl or cycloalkyl radicals,
- 20 and
- R³, R⁴ are, independently of one another, H or alkyl, aryl or cycloalkyl radicals,
- 25 n is 1 or 2,
- M is a transition metal of groups 7, 8, 9 or 10 of the Periodic Table of the Elements,
- 30 and
- X is a halide or a C₁-C₆-alkyl radical and
- 35 m is the valence of the metal, preferably 2 or 3.

The transition metal M of group 7, 8, 9 or 10 of the Periodic Table of the Elements is preferably Ru, Mn, Co, Fe, Ni or Pd.

These metals can be used in the following valences: Fe(II),

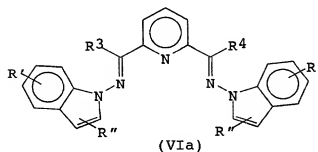
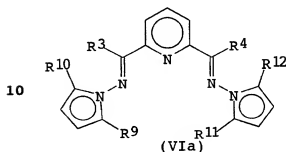
- 40 Fe(III), Co(I), Co(II), Co(III), Ru(II), Ru(III), Ru(IV), Mn(I), Mn(II), Mn(III), Mn(IV), Ni(II), Pd(II). Particular preference is given to Fe and Co and m = 2. The ligands X can be, independently of one another, halides or alkyl radicals. They are preferably chloride, bromide or methyl radicals. Particularly preferred 45 moieties MX_m are MnCl₂, FeCl₃, CoCl₃, PdCl₂, NiCl₂, CoCl₂, FeCl₂.

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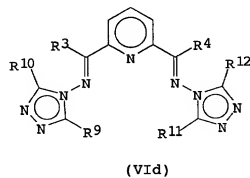
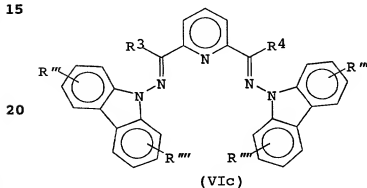
Preferred radicals R^1 , R^2 , R^3 and R^4 are as defined above.

Very particular preference is given to compounds of the formulae (VIa) to (VIid):

5



15



25

where

30 R^3 , R^4 are, independently of one another, H or alkyl or aryl radicals, with preferred radicals having been defined above,

and

35 R^9 , R^{10} , R^{11} and R^{12} are, independently of one another, C_1 - C_6 -alkyl radicals, with preferred radicals having been defined above, and

40 R' , R'' , R''' , R'''' are H or alkyl, aryl or cycloalkyl radicals, with preferred radicals having been defined above,

and

45 MX^2 is $MnCl_2$, $CoCl_2$ or $FeCl_2$, particularly preferably $FeCl_2$ and $CoCl_2$.

After activation with an activator (cocatalyst), these complexes are highly active in the polymerization of unsaturated compounds. The polymers obtained display a strong dependence on the structure of the ligand. Thus, small variations in the ligand
5 make it possible to obtain a large number of catalytically active compounds which allow the preparation of polymers and oligomers having a wide spectrum of different properties.

The novel compounds of the formula (VI) are usually prepared by
10 reacting the corresponding compounds of the formula (I) with salts of transition metals of groups 7, 8, 9 and 10 of the Periodic Table of the Elements.

In a preferred embodiment, a compound of the formula (I) which is
15 suitable as ligand is combined in an organic solvent, e.g. tetrahydrofuran (THF) or methylene chloride, with an appropriate metal salt, e.g. $MnCl_2$, $FeCl_3$, $CoCl_3$, $CoCl_2$, $NiCl_2$, $PdCl_2$, $FeCl_2$, $FeCl_2$ -THF complex. The molar ratio of ligand to metal salt is generally from 1.5:1 to 1:1.5, preferably from 1.2:1 to 1:1.2,
20 particularly preferably about 1:1. The reaction mixture is generally stirred at temperatures from room temperature to 50°C, preferably from room temperature to 40°C, particularly preferably at room temperature, for generally from 0.5 hour to 16 hours, preferably from 1 to 6 hours, particularly preferably from 1 to
25 3 hours. The work-up is carried out in a customary manner, e.g. by removing the solvent under reduced pressure, washing of the residue with an inert solvent in which the residue (product) is largely insoluble, e.g. with diethyl ether, if desired digestion in a nonpolar solvent, e.g. hexane, filtration, washing and
30 drying.

The novel metal complexes of the formula (VI) can be obtained easily and are suitable as catalysts for the polymerization of unsaturated compounds. They display a surprisingly high
35 productivity in the polymerization or copolymerization of unsaturated compounds. Furthermore, in copolymerization, a number of the novel complexes enable a high incorporation of comonomer to be achieved. Even slight variations in the ligand skeleton of the metal complex enable the preparation of a wide range of
40 polymers having different properties, so that it is possible to "tailor" a catalyst for a polymer having the desired properties.

For example, if iron complexes with 2,5-diisopropylpyrrole ligands are chosen, the polymerization of ethylene gives polymers
45 having a relatively high molar mass in the region of M_w = about 10^5 .

- Use of 2,5-dimethylpyrrole complexes of iron in the polymerization of ethylene at room temperature and atmospheric pressure gives oligomers having an M_w of from 3000 to 3500 g/mol (determined by gel permeation chromatography (GPC)) and a molar mass distribution of $Q = 2-5$, preferably $Q = 2-3$, which is narrow for single-site catalysts. A particular feature of these oligomers is their unusual structure. They display a particularly high degree of branching, which can also be observed in the homopolymerization of ethylene. The very high proportion of branches longer than 6 carbon atoms is particularly conspicuous. In the case of other catalyst systems (i.e. other than the catalyst systems of the present invention) which give polyolefins having a high degree of branching (e.g. Ni- and Pd-diimine systems), methyl branches are by far the most abundant and only a small number of longer branches is present. Furthermore, the oligomers prepared according to the present invention also have a large number of unsaturated end groups which make it possible for them to be used as monomers in polymerizations or to be functionalized chemically.
- Variation of the ligand, e.g. iron complex having a carbazole substituent, enables relatively short-chain oligomers (liquids) to be obtained.
- Other catalyst systems, e.g. Co complexes containing carbazole groups, give only very short-chain oligomers which generally have from 6 to 18 carbon atoms, preferably a maximum of 8 carbon atoms.
- In the copolymerization of α -olefins, the use of, for example, an iron-isopropylmethylpyrrole system gives excellent incorporation of, for example, hexene.
- A simple variation of the ligand framework thus provides catalysts for preparing a wide variety of polymers. In addition, these catalysts display a very high activity which in many cases exceeds that of comparable systems. Furthermore, cobalt complexes having an extremely high activity have been found. The activity of Co complexes known from the literature is usually at least a factor of ten less than that of analogous Fe complexes (V. C. Gibson et al., Chem. Commun. 1998, 849-850 and M. Brookhart et al., J. Am. Chem. Soc. 1998, 120, 4049-4050).
- Accordingly, the present invention further provides for the use of compounds of the formula (VI) as catalysts in a process for the polymerization of unsaturated compounds and provides a process for preparing polyolefins by polymerization of

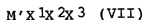
16

unsaturated compounds in the presence of a catalyst according to the present invention and an activator.

- Particularly useful activators (cocatalysts) are strong,
5 uncharged Lewis acids, ionic compounds having Lewis acid cations and ionic compounds having Brönsted acids as cations.

As strong, uncharged Lewis acids, preference is given to compounds of the formula (VII),

10



where the symbols have the following meanings:

15

M' is an element of main group III of the Periodic Table of the Elements, preferably B, Al or Ga, particularly preferably B,

- 20 X^1 , X^2 , X^3 are each, independently of one another, hydrogen, C_1 - C_{10} -alkyl, C_6 - C_{15} -aryl, alkylaryl, arylalkyl, haloalkyl or haloaryl each having from 1 to 10 carbon atoms in the alkyl radical and from 6 to 20 carbon atoms in the aryl radical, or fluoride, chloride, bromide or iodide;
25 preference is given to haloaryls, particularly preferably pentafluorophenyl.

Very particular preference is given to compounds of the formula (VII) in which X^1 , X^2 , X^3 are identical, preferably

- 30 tris(pentafluorophenyl)borane.

A further preferred uncharged Lewis acid for use as activator (cocatalyst) is " $R^{14}AlO$ " (alkylaluminoxane), where R^{14} is a C_1 - C_{25} -alkyl radical, preferably a C_1 - C_4 -alkyl radical,

- 35 particularly preferably a methyl radical (methylaluminoxane).

Suitable ionic compounds having Lewis acid cations are compounds of the formula (VIII),

40

where the symbols have the following meanings

Y is an element of main groups I to VI or transition groups I to VIII of the Periodic Table of the Elements,

45

- Q₁ to Q₂ are singly negatively charged groups such as C₁-C₂₈-alkyl, C₆-C₁₅-aryl, alkylaryl, arylalkyl, haloalkyl, haloaryl each having from 6 to 20 carbon atoms in the aryl radical and from 1 to 28 carbon atoms in the alkyl radical,
- 5 C₁-C₁₀-cycloalkyl which may be unsubstituted or bear C₁-C₁₀-alkyl groups as substituents, halide, C₁-C₂₈-alkoxy, C₆-C₁₅-aryloxy, silyl or mercaptyl groups,
- a is an integer from 1 to 6,
- 10 z is an integer from 0 to 5,
- d is the difference a-z, but d is greater than or equal to 1.
- 15 Particular preference is given to carbonium cations, oxonium cations and sulfonium cations and also cationic transition metal complexes. Particular mention may be made of the triphenylmethyl cation, the silver cation and the 1,1'-dimethylferrocenyl cation.
- 20 They preferably have noncoordinating counterions, in particular boron compounds as are also mentioned in WO 91/09882, preferably tetrakis(pentafluorophenyl)borate.
- Ionic compounds having Brönsted acids as cation and preferably
- 25 likewise noncoordinating counterions are likewise mentioned in WO 91/09882; a preferred cation is N,N-dimethylanilinium.
- The amount of activator is preferably from 0.1 to 10 equivalents, particularly preferably from 1 to 2 equivalents, for borates,
- 30 based on the catalyst (VI). For alkylaluminoxanes, in particular methylaluminoxane, the amount of activator is generally from 50 to 1000 equivalents, preferably from 100 to 500 equivalents, particularly preferably from 100 to 300 equivalents, based on the catalyst (VI).
- 35 The polymerization process of the present invention is suitable for preparing homopolymers or copolymers. As unsaturated compounds or combinations of unsaturated compounds, preference is given to using unsaturated compounds selected from among
- 40 ethylene, C₃-C₂₀-monoolefins, ethylene and C₃-C₂₀-monoolefins, cycloolefins, cycloolefins and ethylene and cycloolefins and propylene. Preferred C₃-C₂₀-monoolefins are propylene, butene, hexene and octene and preferred cycloolefins are norbornene, norbornadiene and cyclopentene.

The abovementioned monomers can be copolymerized with monomers containing a carbonyl group, e.g. esters, carboxylic acids, carbon monoxide and vinyl ketones. The following combinations of unsaturated compounds are preferred: ethylene and an alkyl
5 acrylate, in particular methyl acrylate, ethylene and an acrylic acid, ethylene and carbon monoxide, ethylene, carbon monoxide and an acrylate ester or an acrylic acid, in particular methyl acrylate, and also propylene and alkyl acrylate, in particular methyl acrylate. Further suitable comonomers are acrylonitrile
10 and styrene.

Depending on the reaction conditions and the monomers used, it is possible to obtain homopolymers, random copolymers or block copolymers by means of the process of the present invention.

15 The polymerization is carried out under generally customary conditions in solution, e.g. as a high-pressure polymerization in a high-pressure reactor or high-pressure autoclave, in suspension or in the gas phase (e.g. GPWS polymerization process). The
20 appropriate polymerization processes can be carried out as batch processes, semicontinuously or continuously, with the procedures being known from the prior art.

The catalyst systems used according to the present invention can
25 be employed in the form of all-active catalysts or supported catalysts, depending on the polymerization conditions.

As support materials, preference is given to using finely divided solids whose particle diameter is in the range of generally from
30 1 to 200 μm , preferably from 30 to 70 μm .

Suitable support materials are, for example, silica gels, preferably those of the formula $\text{SiO}_2 \cdot a \text{Al}_2\text{O}_3$, where a is in the range from 0 to 2, preferably from 0 to 0.5; these are thus
35 aluminosilicates or silicon dioxide. Such products are commercially available for example silica gel 332 from Grace or ES 70x from Crosfield.

To remove adsorbed water, these support materials can be
40 subjected to a thermal or chemical treatment or be calcined; preference is given to carrying out a thermal treatment at from 80 to 200°C, particularly preferably from 100 to 150°C.

Other inorganic compounds such as Al_2O_3 or MgCl_2 or mixtures
45 comprising these compounds can likewise be used as support materials.

The catalysts of the formula (VI) can be prepared in situ and used directly, without prior isolation, in the polymerization. The catalysts can also be prepared in situ in the presence of the support material.

5

Suitable solvents are, in particular, aprotic organic solvents. For the catalyst system, the monomer or monomers and the polymer can be soluble or insoluble in these solvents, but the solvents should not participate in the polymerization. Examples of

- 10 suitable solvents are alkanes, cycloalkanes, selected halogenated hydrocarbons and aromatic hydrocarbons. Preferred solvents are hexane, toluene and benzene; particular preference is given to toluene.

- 15 The polymerization temperatures in the solution polymerization are generally in a range from -20 to 350°C, preferably from 0 to 350°C, particularly preferably from +20 to 180°C, very particularly preferably from room temperature to 80°C. The reaction pressure is generally from 0.1 to 5000 bar, preferably
20 from 0.1 to 3000 bar, particularly preferably from 1 to 200 bar, very particularly preferably from 5 to 40 bar. The polymerization can be carried out in any apparatus suitable for the polymerization of unsaturated compounds.

- 25 To control the molecular weight of the polymers, the polymerization can be carried out in the presence of hydrogen gas which acts as chain transfer reagent. The mean molecular weight usually decreases with increasing hydrogen concentration.

- 30 In addition, further auxiliaries customary in the respective polymerization process can be used.

The polymerization process of the present invention opens up a route to polyolefins having novel structures and properties. The

- 35 present invention therefore further provides polymers which can be prepared by the process of the present invention.

The following examples illustrate the invention.

40 Examples

(The numbering of the compounds in the examples is independent of the numbering of the compounds in the description above)

- 45 a) Synthesis of 1,4-diketones (Figure 1)

Acetylacetone (1) is commercially available (Aldrich); the ketones 2-7 were synthesized by literature methods (T.Saegusa, Y.Ito, T.Konsoko, J. Am. Chem. Soc., 97 (1975) 2912; H. Stetter, M. Schreckenberger, Chem. Ber., 107 (1974) 2453; H. Stetter, H. Kuhlmann, Chem. Ber., 109 (1976) 3426; H. Stetter, Angew. Chem., 21 (1976) 695; H. Stetter, F. Jonas, Chem. Ber., 114 (1981) 564).

1-(2-Methylphenyl)pentane-1,4-dione (5):

10

25g (208 mmol) of o-tolualdehyde, 14.58 g (208 mmol) of methyl vinyl ketone, 21.05 g (208 mmol) of triethylamine, 5.4 g (21.4 mmol) of 3-ethyl-5-(2-hydroxyethyl)-4-methylthiazolium bromide were dissolved in this order in 100 ml of DMF and stirred 15 at 80°C for 12 hours. The reaction mixture was subsequently admixed with 400 ml of water and extracted twice with methylene chloride. The combined methylene chloride phases were washed with 10% strength sulfuric acid and saturated sodium hydrogencarbonate solution and dried over sodium sulfate. After taking off the 20 solvent on a rotary evaporator, the product was purified by fractional distillation.

Yield: 20.52 g (107 mmol), 52%, $C_{12}H_{14}O_2$, boiling point: 93-96°C (high vacuum), 1H NMR ($CDCl_3$): δ 2.07 (m 3H CH_3), 2.34 (s 3H CH_3), 2.68 (m 2H CH_2), 2.98 (m 2H CH_2), 7.09-7.58 (m 4H phenyl); M^+ = 190 m/e.

b) General method for the synthesis of protected pyrroles (Figure 1) (8-11)

30

5-15 g of a 1,4-diketone (3-7), 10 mg of p-toluenesulfonic acid and 1.5 equivalents of acetylhydrazide were refluxed in 100 ml of toluene for 48 hours using a water separator. After cooling, the precipitate formed was either filtered off from the reaction

35 mixture or extracted by means of methylene chloride.

1-Acetamido-2-methyl-5-phenylpyrrole (8):

Reaction conditions: 48 hours reflux, extraction with methylene 40 chloride.

Yield: 4.3 g (25 mmol), 51%, $C_{13}H_{14}N_2O$, melting point: 159°C, 1H NMR ($DMSO-d_6$): δ 1.27 (s 3H methyl), 1.37 (s 3H methyl), 5.19 (d 1H pyrrole), 5.47 (d 1H pyrrole), 6.53-6.80 (m, 5H phenyl), 10.16 (s 1H N-H); MS: M^+ = 214 m/e.

45

1-Acetamido-2-methyl-5-isopropylpyrrole (9):

21

Reaction conditions: 48 hours reflux, extraction with methylene chloride. Yield: 8.11 g (45 mmol), 53%; $C_{10}H_{16}N_2O$, melting point: $81^\circ C$, 1H NMR (DMSO- d_6): δ 1.06 (d 3H $CH(CH_3)_2$) ($J = 7$ Hz), 1.11 (d 3H $CH(CH_3)_2$) ($J = 7$ Hz), 1.95 (s 3H CH_3), 2.00 (s 3H CH_3), 2.63 (m 1H $CH(CH_3)_2$), 5.60 (d 1H pyrrole), 5.63 (d 1H pyrrole), 10.13 (s broad 1H N-H); MS: $M^+ = 180$ m/e.

1-Acetamido-2-methyl-5-(2-methylphenyl)pyrrole (10):

- 10 Reaction conditions: 37 hours reflux, extraction with methylene chloride.
Yield: 10.3 g (45 mmol), 37%, $C_{14}H_{16}N_2O$, melting point: $146^\circ C$, 1H NMR ($CDCl_3$), δ 1.52, 1.88; 2.15; 2.20; 2.25, 2.26 (s, 9H, CH_3); 5.97, 6.04 (m, 2H, pyrrole-H); 7.14-7.23 (m, 4H, phenyl-H);
15 7.65-7.82 (br. s, 1 H, N-H). According to the NMR spectrum, a mixture of two isomers in a ratio of 0.8:1 is present. MS: $M^+ = 228$ m/e.

1-Acetamido-2,3,5-triphenylpyrrole (11):

- 20 Reaction conditions: 48 hours reflux, precipitate formed after cooling filtered off. Yield: 38%, $C_{24}H_{20}N_2O$, melting point: $255^\circ C$, 1H NMR ($CDCl_3$): δ 1.25 (s 3H methyl), 6.01 (s 1H pyrrole), 6.58-6.95 (m 15H phenyl), 8.08 (s 1H N-H); MS: $M^+ = 352$ m/e.
25 c) General method for the synthesis of amino pyrroles (Figure 1) (12-18)

- 5-15 g of amide (8-11) were refluxed with 10 equivalents of
30 potassium hydroxide in glycol until reaction was complete (monitoring by TLC). Addition of 200 ml of water and subsequent repeated extraction with methylene chloride gives the product an analytically pure form.

35 1-Amino-2-methyl-5-phenylpyrrole (14):

Reaction conditions: 36 hours reflux.

- Yield: 2.82 g (16.3 mmol), 88%, $C_{11}H_{12}N_2$, melting point: $92^\circ C$,
40 1H NMR (DMSO- d_6): δ 2.23 (s 3H methyl), 5.48 (s 2H NH_2), 5.75 (d 1H pyrrole), 6.04 (d 1H pyrrole), 7.05-7.68 (m 5H phenyl); MS: $M^+ = 172$ m/e.

1-Amino-2-methyl-5-isopropylpyrrole (15):

- 45 Reaction conditions: 16 hours reflux.

22

Yield: 5.43 g (39.3 mmol), 88%, $C_8H_{14}N_2$, melting point: 21-24°C,
 1H NMR ($CDCl_3$): δ 1.24 (d 6H $CH(CH_3)_2$ J = 7 Hz), 2.23 (s 3H CH_3),
3.10 (septet 1H $CH(CH_3)_2$, 4.09 (s broad 2H NH_2), 5.70 (d 1H
pyrrole J = 3 Hz), 5.74 (d 1H pyrrole J = 3 Hz); MS: M^+ = 138 m/e.

5

1-Amino-2-methyl-5-(2-methylphenyl)pyrrole (16):

Reaction conditions: 12 hours reflux

10 Yield: 7.54 g (33 mmol), 37%, $C_{14}H_{16}N_2O$, melting point: 146°C,
 1H NMR ($CDCl_3$): (2 isomers in a ratio of 0.8:1) δ 1.52 (s 3H CH_3),
1.88 (s 3H CH_3), 2.15 (s 3H CH_3), 2.19 (s 3H CH_3), 2.24 (s 3H
 CH_3), 2.26 (s 3H CH_3), 5.95-6.06 (m 4H pyrrole), 7.13-7.23 (m 8H
phenyl), 7.65 (s 1H broad N-H), 7.82 (s 1H broad N-H); MS: M^+ =
15 228 m/e.

1-Amino-2,3,5-triphenylpyrrole (18):

Reaction conditions: 36 hours reflux.

20

Yield: 2.62 g (8.4 mmol), 85%, $C_{22}H_{18}N_2$, melting point: 179°C,
 1H NMR ($CDCl_3$): δ 5.53 (s 2H NH_2), 6.46 (s 1H pyrrole), 7.05-7.79
(m 15H phenyl); MS: M^+ = 310 m/e.

25 d) General method for the synthesis of

2,6-diacetylpyridinebis(2,5-R-azol-1-ylimines) (Figure 2)
(22-31)

2-3 g of an N-aminoazole (12-21) (2.2 meq) and one molar
30 equivalent of diacetylpyridine were firstly dissolved in very
little methanol (4-8) ml and stirred with a few drops of formic
acid for at least 12 hours. Depending on the substitution on the
pyrrole, it may also be necessary to reflux the reaction
solution. The diimine could in most cases be filtered off at the
35 end of the reaction and dried in a high vacuum. In some cases,
N-aminopyrrole was added to complete the reaction, or the diimine
was recrystallized from a suitable solvent to separate off the
monoimine. Diphenylaminopyrrole and triphenylaminopyrrole were
refluxed in propionic acid for up to 48 hours. Reaction
40 conditions, yield and spectroscopic data are shown for the
individual compounds.

2,6-Diacetylpyridinebis(2,5-dimethylpyrrol-1-ylimine) (22):

45 Procedure as described above:

23

Reaction conditions: room temperature; 16 hours; the diimine was filtered off, washed with cold methanol and dried in a high vacuum; yield 77.1%, melting point: 174-178°C; $C_{21}H_{25}N_5$; 1H NMR ($CDCl_3$): δ 2.1 (s 12H methyl), 2.45 (s 6H $CH_3C=N$), 5.95 (s 4H pyrrole), 7.95 (t 1H p pyridine), 8.51 (d 2H m pyridine); MS: $M^+ = 347$ m/e.

2,6-Diacetylpyridinebis-(2,5-diisopropylpyrrol-1-ylimine) (23):

10 Procedure as described above:

Reaction conditions: room temperature 12 hours, reflux 2 hours; the diimine was filtered off at room temperature, washed with methanol and dried in a high vacuum; yield 72.5%, melting point: 15 198-203°C; $C_{29}H_{41}N_5$; 1H NMR ($CDCl_3$): δ 1.20 (d 24H $CH(CH_3)$), 2.32 (s 6H $CH_3C=N$), 2.64 (m 4H $CH(CH_3)$), 5.94 (s 4H pyrrole), 7.95 (t 1H p pyridine), 8.51 (d 2H m pyridine); MS: $M^+ = 460$ m/e.

2,6-Diacetylpyridinebis-(2-methyl-5-phenylpyrrol-1-ylimine) (24):
20

0.71 g (4.4 mmol) of diacetylpyridine and 3 drops of formic acid were added to a solution of 1.5 g (8.7 mmol) of 1-amino-2-methyl-5-phenylpyrrole (14) in 30 ml of methanol. After refluxing for four days, the reaction mixture was cooled to -18°C and the resulting precipitate was filtered off. After concentration by evaporation and cooling again, all of the product could be separated off.

Yield: 0.83 g (1.8 mmol), 40%, $C_{31}H_{29}N_5$, melting point: 115°C;
30 1H NMR($DMSO-d_6$): δ 1.99 (s 6H methyl), 2.06 (s 6H methyl), 6.00 (d 2H pyrrole), 6.31(d 2H pyrrole), 7.04-7.38 (m 10H phenyl) 8.16 (m 2H pyridine), 8.47 (m 2H pyridine); MS: $M^+ = 471$ m/e.

2,6-Diacetylpyridinebis-(2-methyl-5-isopropylpyrrol-1-ylimine)
35 (25):

1.59 g (9.7 mmol) of diacetylpyridine and 5 drops of formic acid were added to a solution of 2.71 g (19.5 mmol) of 1-amino-2-methyl-5-isopropylpyrrole (15) in 50 ml of methanol.
40 After refluxing for four days, the reaction mixture was cooled to -18°C and the resultant precipitate was filtered off. After concentration by evaporation and cooling again, all of the product could be separated off.

24

Yield: 1.94 g (4.8 mmol), 49%, $C_{25}H_{33}N_5$, melting point: 54°C;
 1H NMR($CDCl_3$): δ 1.19 (d 12H $CH(CH_3)_2$ $J = 7$ Hz), 2.05 (s 6H CH_3),
 2.35 (s 3H CH_3), 2.73 (m 1H $CH(CH_3)_2$), 5.89-5.92 (m 4H pyrrole),
 7.93 (t 1H pyridine), 8.47 (d 2H pyridine) MS: $M^+ = 403$ m/e.

5

2,6-Diacetylpyridine-bis-(2-methyl-5-(2-methylphenyl)pyrrol-
 1-ylimine) (26):

2 g (11 mmol) of 1-amino-2-methyl-5-(2-methylphenyl)pyrrole (16),
 10 876 mg (5.4 mmol) of diacetylpyridine and three drops of formic
 acid were refluxed in 30 ml of methanol for 48 hours. The
 reaction mixture was subsequently cooled to 0°C, the resulting
 precipitate was filtered off and was washed a number of times
 with cold methanol.

15

Yield: 2.44 g (4.9 mmol), 91%, $C_{33}H_{33}N_5$, melting point: 58°C;
 1H NMR($CDCl_3$): δ 2.13 (s 3H CH_3), 2.38 (s 3H CH_3), 2.56 (s 3H CH_3),
 6.27 (m 2H pyrrole), 6.35 (m 2H pyrrole), 7.23-7.46 (m 8H
 phenyl), 8.00 (t 1H pyridine), 8.44 (d 2H pyridine) MS: $M^+ =$
 20 499 m/e.

2,6-Diacetylpyridinebis-(2,5-diphenylpyrrol-1-ylimine) (27):

3 g (12.8 mmol) of 1-amino-2,5-diphenylpyrrole (17) and 1.04 g
 25 (6.4 mmol) of diacetylpyridine were refluxed in propionic acid
 for 12 hours. After the reaction mixture had cooled, it was
 evaporated to half its volume, the resulting precipitate was
 filtered off and was washed a number of times with methanol.

30 Yield: 0.75 g (1.3 mmol), 10.2%, $C_{41}H_{33}N_5$, melting point:
 228-231°C; 1H NMR ($CDCl_3$): δ 1.70 (s 6H methyl), 6.44
 (s 4H pyrrole), 7.07-7.50 (m 20H phenyl), 7.88 (m 1H pyridine),
 8.38 (m 2H pyridine); MS: $M^+ = 595$ m/e.

35 2,6-Diacetylpyridinebis(2,3,5-triphenylpyrrol-1-ylimine) (28):

1.5 g (4.8 mmol) of 1-amino-2,3,5-triphenylpyrrole (18) and
 0.39 g (2.4 mmol) of diacetylpyridine were refluxed in 20 ml of
 propionic acid for 2 days. After cooling and taking off the
 40 solvent on a rotary evaporator, the residue was dissolved in
 ethanol and crystallized at -18° C. After concentration by
 evaporation and renewed crystallization, all of the product could
 be isolated.

45

25

Yield: 0.83 g (1.1 mmol), 47%, $C_{53}H_{41}N_5$, melting point: 132°C;
 1H NMR(DMSO- d_6): δ 1.68 (s 6H methyl), 6.75 (s 2H pyrrole),
7.00-7.51 (m 30H phenyl), 8.04 (m 1H pyridine), 8.24 (m 2H
pyridine); MS: M^+ = 747 m/e.

5

2,6-diacetylpyridinebis(2-methylindol-1-ylimine) (29):

0.71 g (4.9 mmol) of 1-amino-2-methylindole (19) (M. Somei,
M. Natsume, Tetrahedron Lett., 5 (1974) 461) dissolved in 10 ml of
10 methanol were admixed with 0.4 g 2.4 mmol) of diacetylpyridine
and subsequently refluxed for 12 hours. The resulting precipitate
was filtered off and washed a number of times with cold methanol.

Yield: 0.75 g (1.8 mmol), 73%, $C_{27}H_{25}N_5$, melting point: 65°C,
15 1H NMR(CDCl $_3$): δ 2.43 (s 6H methyl), 2.53 (s 6H methyl), 6.43
(d 2H pyrrole), 6.96-8.55 (m 11H phenyl, pyridyl); MS: M^+ = 420
m/e.

2,6-Diacetylpyridinedicarbazol-N-ylimine (30):

20

2-3 g of N-aminocarbazole (20) (J. Klein, L. Davis, G. Olsen,
G. Wong, F. Huger, J. Med. Chem., 39 (1996) 570)
(2.2 equivalents) and one equivalent of diacetylpyridine were
dissolved in a little methanol (5 ml) and refluxed for 8 hours (1
25 ml of formic acid were added beforehand). The solution was
allowed to cool and the diimine was filtered off. Drying in a
high vacuum gave the product in a yield of 75.1%.

Melting point: 184-188°C; $C_{33}H_{25}N_5$; 1H NMR (CDCl $_3$): δ 2.61 (s 6H
30 $CH_3C=N$), 7.95 (t 1H p pyridine), 8.51 (d 2H m pyridine), 7.2
(m 8H) 7.4 (m4H) 8.1 (m 4H) carbazole; MS: M^+ = 491 m/e.

2,6-Diacetylpyridinebis(3,5-dimethyl-1,2,4-triazol-4-ylimine)
(31):

35

960 mg of 4-amino-3,5-dimethyl-1,2,4-triazole (21) (R. Herbst,
J. Garrison, J. Org. Chem., 18, (1953), 872-876) and 698 mg of
2,6-diacetylpyridine and 30 mg of p-toluenesulfonic acid were
refluxed in 30 ml of o-dichlorobenzene for 8 hours. After
40 cooling, a 1:1 mixture of hexane/ether was slowly added while
stirring well to precipitate the diimine. The supernatant
solution was decanted off, the brownish powder was digested once
more, the supernatant solution was decanted off again and the
product was then dried in a high vacuum. Yield: 1.41 g (94.0%),
45 melting point: 252°C with decomposition; $C_{17}H_{21}N_9$; 1H NMR (CD $_3$ CN):

δ 2.25 (s 12H methyl), 2.58 (s 6H $\text{CH}_3\text{C}=\text{N}$), 8.11 (t 1H p pyridine), 8.45 (d 2H m pyridine); MS: $\text{M}^+ = 351$ m/e.

2,5-Diformylthiophenebis(2,5-diisopropylpyrrol-1-ylimine):

5 (Figure 2) (32)

474 mg of N-amino-2,5-diisopropylpyrrole (13) and 200 mg of 2,5-diformylthiophene were dissolved in 10 ml of methanol and refluxed for 2 hours (0.5 ml of formic acid were added
10 beforehand). The solution was allowed to cool and the diimine was filtered off. Drying in a high vacuum gave 510 mg (81.8%) of product.

Melting point: 134-137°C; $\text{C}_{26}\text{H}_{36}\text{N}_4\text{S}$; ^1H NMR (CDCl_3): δ 1.00 (s 24H
15 $\text{CH}(\text{CH}_3)$), 2.81 (m 4H $\text{CH}(\text{CH}_3)$), 5.68 (s 4H pyrrole), 7.12 (s 2H thiophene), 8.24 (s 2H formyl); MS: $\text{M}^+ = 437$ m/e.

e) Metal complexes (Figure 3) (34-52)

20 [2,6-Diacetylpyridinebis-(2,5-dimethylpyrrol-1-ylimine)] FeCl_2
(34):

20 ml of 2-butanol were placed in a dry Schlenk tube and argon was introduced via a glass frit for 5 minutes until the solvent
25 had been completely saturated with argon. 200 mg of 2,6-diacetylpyridinebis(2,5-methylpyrrol-1-ylimine) (22) and 73 mg of iron(II) chloride were then added and the mixture was heated at 80°C for 1 hour. The solution immediately became dark green and a precipitate of the same color was formed. After
30 cooling, the precipitate was allowed to settle and the supernatant solution was decanted off. The remainder of the 2-butanol was taken off under a high vacuum, the residue was pulverized and extracted a number of times with absolute methylene chloride. The green methylene chloride phase was taken
35 off, residue 195 mg (72%); $\text{C}_{21}\text{H}_{25}\text{N}_5\text{FeCl}_2$; Mr: 474.2 g/mol; NMR: paramagnetic; MS: $\text{M}^+ = 474$ m/e.

[2,6-Diacetylpyridinebis(2,5-dimethylpyrrol-1-ylimine)] FeCl_3 (35):

40 20 ml of absolute methylene chloride, 367 mg of 2,6-diacetylpyridinebis(2,5-methylpyrrol-1-ylimine) (22) and 175 mg of iron(III) chloride were placed in a dry Schlenk tube; the solution immediately became dark brown and a precipitate of the same color was formed. After stirring at room temperature for
45 15 hours, the methylene chloride was taken off in a high vacuum and the brown residue was digested twice with absolute hexane (10 ml) and the hexane was in each case decanted off. The product

obtained this way was dried in a high vacuum. Yield: 420 mg (78.0%), $C_{21}H_{25}N_5FeCl_3$; Mr: 509.6 g/mol; NMR: paramagnetic.

[2,6-Diacetylpyridinebis(2,5-dimethylpyrrol-1-ylimine)] $CoCl_2$ (36):

5

10 ml of 2-butanol were placed in a dry Schlenk tube and argon was introduced via a porcelain frit for 5 minutes until the solvent was completely saturated with argon. 150 mg of 2,6-diacetylpyridinebis(2,5-methylpyrrol-1-ylimine) (22) and 10 56 mg of cobalt(II) chloride were then added and the mixture was heated at 80°C for 1 hour. The solution immediately became dark brown and a precipitate of the same color was formed. After cooling, the precipitate was allowed to settle and the supernatant solution was decanted off. The remainder of the 15 2-butanol was taken off in a high vacuum and the residue was pulverized. Yield: 155 mg (75.2%); $C_{21}H_{25}N_5CoCl_2$; Mr: 477.3 g/mol; NMR: paramagnetic.

[2,6-Diacetylpyridinebis-(2,5-diisopropylpyrrol-1-ylimine)] $FeCl_2$ 20 (37):

30 ml of 2-butanol were placed in a dry Schlenk tube and flushed with argon for 5 minutes. After addition of 1.0 g of 2,6-diacetylpyridinebis(2,5-diisopropylpyrrol-1-ylimine) (23) and 25 274 mg of iron(II) chloride, the dark green solution was stirred at 80°C for 2 hours. The solvent was then taken off in a high vacuum, the residue was pulverized and extracted a number of times with 100 ml of absolute methylene chloride. After taking off the methylene chloride, 1.04 g (81.5%) of green powder 30 remained. $C_{29}H_{41}N_5FeCl_2$; Mr: 586.4 g/mol; NMR: paramagnetic.

[2,6-Diacetylpyridinebis(2,5-diisopropylpyrrol-1-ylimine)] $FeCl_3$ (38):

35 20 ml of absolute methylene chloride, 400 mg of 2,6-diacetylpyridinebis(2,5-diisopropylpyrrol-1-ylimine) (23) and 141 mg of iron(III) chloride were placed in a dry Schlenk tube; the solution immediately became dark brown. After stirring at room temperature for 15 hours, the methylene chloride was taken 40 off in a high vacuum and the brown residue was digested twice with absolute hexane (10 ml) and the hexane was decanted off in each case. The product obtained in this way was dried in a high vacuum. Yield: 461 mg (85.2%), $C_{29}H_{41}N_5FeCl_3$, Mr: 621.9 g/mol, NMR: paramagnetic.

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[2,6-Diacetylpyridinebis(2,5-diisopropylpyrrol-1-ylimine)]CoCl₂
(39):

50 ml of absolute tetrahydrofuran, 500 mg of

- 5 2,6-diacetylpyridinebis(2,5-diisopropylpyrrol-1-ylimine) (23) and
141 mg of cobalt(II) chloride were placed in a dry Schlenk tube.
The solution immediately became dark brown and a precipitate of
the same color was formed. After stirring for 12 hours, the
solvent was taken off in a high vacuum, the brown residue was
10 digested twice with absolute hexane and the supernatant solution
was decanted off each time, and the residue was dried. Yield:
450 mg (70.2%); C₂₉H₄₁N₅CoCl₂; Mr: 589.5 g/mol.

- [2,6-Diacetylpyridinebis-(2-methyl-5-phenylpyrrol-1-ylimine)]FeCl₂
15 (40):

- A solution of 0.14 g (1.1 mmol) of iron(II) chloride and 0.48 g
(1.0 mmol) of 2,6-diacetylpyridinebis(2-methyl-5-phenylpyrrol-
1-ylimine) (24) in 30 ml of 2-butanol was stirred overnight at
20 40°C. The resulting precipitate was filtered off under argon and
washed a number of times with absolute ether.

- Yield: 0.23 g (0.4 mmol), 37%, C₃₁H₂₉FeCl₂N₅, melting point: >350°C
(decomp.); IR: KBr (cm⁻¹) 3071(w), 2919(w), 1640(s), 1605(s),
25 1514(m), 1445(m), 1373(s), 1298(w), 1273(w), 1204(w), 1074(w),
1026(w), 810(w), 756(s), 698(m), 605(w), 565(w), 497(w).

- [2,6-Diacetylpyridinebis(2-methyl-5-phenylpyrrol-1-ylimine)]CoCl₂
(41):

- 30 0.41 g (0.9 mmol) of diacetylpyridinebis(2-methyl-5-phenylpyrrol-
1-ylimine) (24) and 0.12 g (0.9 mmol) of cobalt(II) chloride were
dissolved in 30 ml of THF and subsequently stirred at room
temperature for twelve hours. After complete precipitation by
35 means of ether and washing the filtered product a number of times
with ether, the compound can be obtained in analytically pure
form.

- Yield: 0.29 g (0.5 mmol), 54%, C₃₁H₂₉Cl₂CoN₅, melting point: >350°C
40 (decomp.); IR: KBr (cm⁻¹) 3071(w), 3031(w), 2917(w), 1601(m),
1576(m), 1514(s), 1474(w), 1445(m), 1375(s), 1331(s), 1300(w),
1271(m), 1205(w), 1180(w), 1026(m), 810(w), 752(s), 729(m),
698(s); MS: M⁺ - Cl = 566 m/e.

- 45 [2,6-Diacetylpyridinebis-(2-methyl-5-isopropylpyrrol-1-ylimine)]
FeCl₂ (42):

A solution of 0.27 g (2.1 mmol) of iron(II) chloride and 0.86 g (2.1 mmol) of 2,6-diacetylpyridinebis(2-methyl-5-isopropylpyrrol-1-ylimine) (25) in 150 ml of 2-butanol was stirred overnight at 40°C. The resulting precipitate was filtered off under argon and washed a number of times with absolute ether.

Yield: 0.82 g (1.5 mmol), 72%, $C_{25}H_{33}FeCl_2N_5$, melting point: >350°C (decomp.); IR: KBr (cm^{-1}) 2963(s), 2925(s), 2871(m), 1615(w), 1578(s), 1449(w), 1402(s), 1373(s), 1362(m), 1267(s), 1223(w), 1202(m), 1105(w), 1026(m), 812(m), 748(s).

[2,6-diacetylpyridinebis-(2-methyl-5-isopropylpyrrol-1-ylimine)] $CoCl_2$ (43):

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0.8 g (2.0 mmol) of diacetylpyridinebis-(2-methyl-5-isopropylpyrrol-1-ylimine) (25) and 0.26 g (2.0 mmol) of cobalt(II) chloride were suspended in 15 ml of THF and the mixture was subsequently stirred at room temperature for 12 hours. Complete precipitation by means of ether and washing the filtered product a number of times with ether gives the compound in analytically pure form.

20

Yield: 0.99 g (1.9 mmol), 94%, $C_{25}H_{33}Cl_2CoN_5$, melting point: >350°C (decomp.); IR: KBr (cm^{-1}) 2963(s), 2925(m), 2871(m), 1624(m), 1578(s), 1447(w), 1402(s), 1373(s), 1362(s), 1333(w), 1269(s), 1204(w), 1103(w), 1026(m), 812(m), 748(s); MS: $M^+ - Cl = 498$ m/e.

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[2,6-Diacetylpyridinebis(2-methyl-5-(2-methylphenyl)pyrrol-1-ylimine)] $FeCl_2$ (44):

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0.98 g (2 mmol) of 2,6-diacetylpyridinebis(2-methyl-5-(2-methylphenyl)pyrrol-1-ylimine) (26) and 0.25 g (2 mmol) of iron(II) chloride were stirred in 40 ml of argon-saturated 2-butanol at 40°C for 12 hours. The resulting precipitate was then filtered off and washed a number of times with ether.

35

Yield: 0.80 g (1.3 mmol), 65%, $C_{33}H_{33}FeCl_2N_5$, melting point: >350°C (decomp.); IR: KBr (cm^{-1}) 2952 (w), 2921(w), 1624(w), 1603(w), 1578(w), 1516(m), 1479(w), 1437(m), 1373(s), 1294(m), 1283(m), 1202(w), 1028(w), 806(m), 754(s), 733(m).

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[2,6-Diacetylpyridinebis-(2-methyl-5-(2-methylphenyl))pyrrol-1-ylimine] $CoCl_2$ (45):

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- 1.4 g (2.8 mmol) of 2,6-diacetylpyridinebis-(2-methyl-5-(2-methylphenyl))pyrrol-1-yl-imine) (26) and 0.36 g (2.8 mmol) of cobalt(II) chloride were stirred at room temperature for 12 hours. The resulting brown precipitate was filtered off and washed a number of times with ether. The part of the complex dissolved in THF was subsequently precipitated completely by means of ether and once again filtered off.
- 10 Yield: 0.69 g (1.1 mmol), 39%, $C_{33}H_{33}Cl_2CoN_5$, melting point: $>350^{\circ}C$ (decomp.); IR: KBr (cm^{-1}) 2921(w), 1626(m), 1578(m), 1514(m), 1479(w), 1437(w), 1373(s), 1327(w), 1296(m), 1269(w), 1204(m), 1124(w), 1099(w), 1026(m), 810(w), 756(s), 733(m), MS: $M^+ - Cl = 593$ m/e.
- 15 [2,6-Diacetylpyridinebis(2-methylindol-1-ylimine)]FeCl₂ (46):
- 0.4 g (0.1 mmol) of 2,6-diacetylpyridinebis(2-methylindol-1-ylimine) (29) dissolved in 100 ml of 2-butanol was slowly added dropwise to a solution of 0.12 g (0.1 mmol) of iron(II) chloride in 50 ml of 2-butanol. After stirring at $40^{\circ}C$ for two hours, the resulting precipitate was filtered off under argon and subsequently digested a number of times with ether.
- 25 Yield: 277 mg (0.5 mmol), 53%, $C_{27}H_{25}Cl_2FeN_5$, melting point: $> 350^{\circ}C$ (decomp.), IR (KBr) cm^{-1} : 2917(w), 1609(m), 1574(m), 1555(w), 1476(w), 1452(s), 1373(s), 1344(m), 1321(m), 1306(m), 1271(m), 1225(s), 775(m), 742(s).
- 30 [2,6-Diacetylpyridinebis-(2-methylindol-1-ylimine)]CoCl₂ (47):
- 0.29 g (0.67 mmol) of 2,6-diacetylpyridinebis(2-methylindol-1-ylimine) (29) and 88 mg (0.67 mmol) of cobalt(II) chloride were dissolved in 50 ml of THF and the mixture was subsequently stirred at room temperature for twelve hours. Complete precipitation with ether, filtration and washing a number of times with ether gives the product in analytically pure form.
- 40 Yield: 217 mg (0.40 mmol), 58%, $C_{27}H_{25}Cl_2CoN_5$, melting point: $> 350^{\circ}C$ (decomp.), IR (KBr) cm^{-1} : 3054(w), 2917(w), 1609(m), 1576(m), 1553(w), 1452(s), 1373(s), 1348(s), 1321(s), 1306(m), 1269(m), 1227(m), 1205(w), 1028(w), 1014(w), 812(m), 775(m),
- 45 742(s); MS: $M^+ - Cl = 514$ m/e.

31

(2,6-Diacetylpyridinedicarbazon-N-ylimine) FeCl_2 (48):

15 ml of 2-butanol were placed in a dry Schlenk tube and flushed with argon for 5 minutes. After addition of 240 mg of

- 5 2,6-diacetylpyridinedicarbazon-N-ylimine (30) and 78 mg of iron(II) chloride, the dark brown solution was stirred at 80°C for two hours. After cooling, the solvent was decanted off and the brown residue was dried in a high vacuum. Yield: 151 mg (49.6%), $\text{C}_{33}\text{H}_{25}\text{N}_5\text{FeCl}_2$; Mr: 618.4 g/mol.

10

(2,6-Diacetylpyridinedicarbazon-N-ylimine) CoCl_2 (49):

240 mg of 2,6-diacetylpyridinedicarbazon-N-ylimine (30) and 78 mg of iron(II) chloride were added to 20 ml of absolute

- 15 tetrahydrofuran. The dark brown solution was stirred at room temperature for 12 hours and the solvent was subsequently taken off in a high vacuum. Yield: 110 mg (87.3%) $\text{C}_{33}\text{H}_{25}\text{N}_5\text{CoCl}_2$; Mr: 621.4 g/mol.

- 20 [2,6-Diacetylpyridinebis(3,5-dimethyl-1,2,4-triazol-4-ylimine)] FeCl_2 (50):

250 mg of

2,6-Diacetylpyridinebis(2,5-dimethyl-1,2,4-triazol-4-ylimine)

- 25 (31) and 450 mg of iron(II) chloride (5 equivalents) were dissolved or suspended in 100 ml of absolute ethanol. The blue solution was stirred at 50°C for twelve hours and the solvent was then taken off in a high vacuum. Violet residue, 700 mg.

- 30 [2,5-Diformylthiophenebis(2,5-diisopropylpyrrol-1-ylimine)] CoCl_2 (51):

20 ml of 2-butanol were placed in a dry Schlenk tube and flushed with argon for 5 minutes. After addition of 250 mg of

- 35 2,5-diformylthiophenebis(2,5-diisopropylpyrrol-1-ylimine) (32) and 73 mg of cobalt(II) chloride, the dark green solution was stirred at 80°C for one hour. The solvent was then taken off in a high vacuum and the residue was pulverized. Yield: 285 mg (93.2%) of green powder. $\text{C}_{26}\text{H}_{36}\text{N}_5\text{SCoCl}_2$; Mr: 566.5 g/mol.

40

f) Polymerizations

Polymerization of ethylene

- 45 Standard polymerization method

150 ml (or 250 ml) of toluene were placed in a flask which was fitted with a mechanical stirrer and ethylene inlet tube and had been made inert. An amount of a 30% strength solution of methylaluminoxane (MAO) in toluene such that, based on the catalyst complex added later, 100 equivalents were used was then added. For the copolymerizations, 12.5 ml (or 25 ml) of 1-hexene were added. 50 mmol (or 100 mmol) of the complex to be examined were then added thereto. A stream of 40 l/h of ethylene was passed through the reaction solution and the temperature was set to 30°C. After 1 hour, the reaction was stopped by addition of a mixture of 15 ml of concentrated hydrochloric acid and 50 ml of methanol. If a precipitate was observed, the residue was washed and subsequently dried under slightly subatmospheric pressure. If no precipitate was observed, the phases were separated and the polar phase was shaken with 100 ml of toluene. The organic phases were combined and the volatile constituents were removed under reduced pressure on a rotary evaporator.

Tables 1 and 2 show details of the polymerizations of ethylene using iron (Table 1) and cobalt catalysts (Table 2). Tables 3 and 4 show the analyses of the resulting polyethylene (Table 3: polyethylene obtained by means of iron catalysts, Table 4: polyethylene obtained by means of cobalt catalysts)

Table 1: Polymerization of ethylene using iron catalysts

Polymer-ization	Catalyst	Batch size [μmol]	Comonomer	Polymer obtained [g]	Activity ¹ [g of PE/ mmol of cat.xh]
C ² 1	V ³	100		32	320
C ² 2	V ³	100	hexene	14.5	145
1	37	100		19	190
2	37	50	hexene	20.2	404
3	34	100		56.5	565
4	34	100	hexene	69	690
5	48	50		16 (oil)	320
6	48	50	hexene	46 (oil)	920
7	46	50		16	320
8	46	50	hexene	15.5	310
9	42	50		4	80
10	42	50	hexene	49	980
11	40	50		3.6	72
12	40	50	hexene	3.7	74
13	44	50		1.5	30

14	44	50	hexene	4.8	96
15	35	50		1.0	20

¹ In the case of oils, based on the yield which can be isolated

² Comparative experiment

5 ³ 2,6-Diacetylpyridinebis(2,6-dimethylphenylimine)FeCl₂

Table 2: Polymerization of ethylene using cobalt catalysts

	Polymer-ization	Catalyst	Batch size [μmol]	Comonomer	Polymer obtained [g]	Aktivität ¹ [g of PE/ mmol-cat.xh]
10	16	36	100		1	10
15	17	36	100	hexene	24	240
	18	39	100		5	50
	19	39	100	hexene	0.6	6
	20	49	50		2 (oil)	40
20	21	49	50	hexene	2.5 (oil)	50
	22	51	50		0.2 (oil)	4
	23	51	50	hexene	0.1 (oil)	2
	24	47	50		0.2	4
	25	47	50	hexene	0.6	12
25	26	43	50		8.6	172
	27	43	50	hexene	11.5	230
	28	41	50		11.2 (oil)	224
30	29	41	50	hexene	24.2 (oil)	482
	30	45	50		0.6 (oil)	12
	31	45	50	hexene	1.5 (oil)	30

¹ In the case of oils, based on the yield which can be isolated

35 Table 3: Analyses of the polyethylene (iron catalysts)

	Polymer-ization	eta value [dl/g]	DSC ₁ [°C]	M _w ²	Mn ³	M _w /M _n	Density [g/cm ³]
40	C ⁴¹	2.72	135	318385	7036	45	0.9596
	C ⁴²	2.71	138	245448	4172	59	0.9625
	1	1.6	131	112907	6483	17.4	0.9600
	2	2.45	131	205544	9298	22.1	0.9541
	3	0.1	118	3401	1273	2.7	0.9241
45	4	0.1	117	3251	1440	2.3	0.9283
	7	0.06	63	1509	727	2.1	0.8913
	8	0.12	63	1477	839	1.8	0.9061

5	9	0.44	120	14084	1158	12.2	0.9177
	10	0.61	121	29937	1849	16.2	0.924 ⁵
	11	0.22	121	5438	1320	4.1	0.9338
	12	0.21	119	5956	1224	4.9	0.9317
	13	0.31	123	8183	1329	6.2	0.9387
	14	0.18	119	4737	1356	3.5	0.9387
	15	0.1	117	2281	847	2.7	

¹ Differential thermal analysis

² Weight average molecular weight

³ Number average molecular weight

⁴ Comparative experiment

⁵ Hexene content: 2.4 mol%

Table 4: Analyses of the polyethylene (cobalt catalysts)

15

Polymer-ization	eta value [dl/g]	DSC ₁ [°C]	M _w ²	Mn ³	M _w /Mn	Density [g/cm ³]
16	0.1	118	3582	1000	3.6	0.9271
17	0.05	83	879	659	1.3	0.9247
18	0.45	127	13600	3181	4.3	0.9605
19	0.48	126	9564	2735	3.5	0.9721
20	0.13	120	5896	1478	4.0	0.9333
25	0.1	65	1323	719	1.8	0.8948
26	0.27	124	4985	1949	2.6	0.9563
27	0.17	123	4565	1796	2.5	0.9528

¹ Differential thermal analysis

² Weight average molecular weight

³ Number average molecular weight

30

The polymers from polymerizations 3 and 4 and from polymerizations 5 and 6 were examined in more detail by means of NMR spectroscopy (¹H- and ¹³C-NMR spectroscopy). Tables 5 and 6 show the data obtained.

35

Table 5: NMR data for the polymers from polymerizations 3 and 4:

Types of branches (in methyl end groups/1000C)

Polymerization	Σ Methyl branches ¹	Σ Ethyl branches ¹	Σ Butyl branches ¹	Σ Pentyl branches ¹	Σ >C ₆ branches ¹	Total Me/1000 C ²
3	3.5	0.8	0	3.4	15.9	23.6
4 ³	6.9	1.9	9.1	6.2	26.8	50.9

45

35

- 1 Sum of the corresponding branches
 2 Total methyl end groups per 1000 carbon atoms
 3 The sample contains 1.8 mol% of hexene

5 Double bonds/1000C

Polymeriza- tion	Vinyl DB ⁴	trans DB ⁴
3	18	1.7
4	8.5	10.1

- 10 ⁴ Number of double bonds per 1000 carbon atoms

Table 6: NMR data for the polymers from polymerizations 5 and 6:

- 15 Types of branches (in methyl end groups/1000C)

Poly- meriza- tion	Σ Methyl branches ¹	Σ Ethyl branches ¹	Σ Butyl branches ¹	Σ -C ₆ branches ¹	Total Me/1000 C ²
20 5	19	71	11	80	181
6	17	71	15	79	182

¹ Sum of the corresponding branches

² Total methyl end groups per 1000 carbon atoms

25 Double bonds/1000C

Polymeriza- tion	Vi- nyl	Vinyli- dene	cis/ trans	CH=C
30 5	1.1	0.2	4.3	0.6
6	1.1	0.2	4.8	0.4

Oligomers: Polymerization of ethylene using complex 20

- After the polymerization, the reaction solution was worked up
 35 using methanol/HCl and the aqueous phase was separated from the
 toluene phase. A small part of the organic phase was analyzed to
 determine its composition in an untreated state. The remainder
 was worked up by removing the solvent under reduced pressure.
 This gave 2 g of an oil. Both the untreated phase and the oil
 40 were analyzed by gas chromatography. Table 7 shows the
 distribution of carbon chains found.

Weight of toluene solution: 0.3892 g, weight of oil: 0.2467 g

- 45 Table 7:

Distribution in mg in the sample:

36

Sample	<C ₆	C ₆	C ₈	C ₁₀	C ₁₂	C ₁₄	C ₁₆	C ₁₈	>C ₁₈
Solu- tion	3	7.1	9.8	7.2	4	1.9	0.9	0.4	0.4
Oil					14.4	67.4	73.2	45.1	36.6

5 Selectivities in %

Sample	<C ₆	C ₆	C ₈	C ₁₀	C ₁₂	C ₁₄	C ₁₆	C ₁₈	>C ₁₈
Solu- tion	8.6	20.5	28.5	20.7	11.5	5.5	2.6	1.2	1.2
Oil					6.1	28.5	30.9	19	15.5

- 10 It is obvious that the low molecular weight, volatile components were removed together with the solvent in the work-up of the sample. The sample which has not been worked up contains virtually no constituents having more than 18 carbon atoms.

15 Polymerization of propene

The polymerization of propene was carried out by a method analogous to the polymerization of ethylene, using propylene instead of ethylene.

20

Catalyst: Complex 34, batch size: 50 mmol, polymer yield: 15 g (oil), activity (gPE/mmol of catxh): 300.

25 g) Supported catalysts:

Preparation of the support

- 160 g of silica gel (ES70X, Crosfield) were suspended in 1500 ml of heptane, and 170 ml of a 2 molar solution of trimethylaluminum in heptane were added dropwise over a period of 1 hour. The mixture was stirred for 1 hour and subsequently filtered. The residue was washed with heptane and then dried under reduced pressure.

35 Loading

- 119 mg of the complex 34 and 6.8 ml of methylaluminoxane (MAO: 30% strength solution in toluene) were added to a suspension of 10 g of the prepared support in 35 ml of toluene. The mixture was stirred for 30 minutes, filtered, the residue was washed twice with toluene and was subsequently dried under reduced pressure. The catalyst was obtained as a free-flowing powder.

Polymerization

A stirred 1 l steel autoclave was carefully flushed with nitrogen and heated to the polymerization temperature of 70°C, after which
5 450 ml of isobutane and 60 mg of MAO (as a 30% strength solution in toluene) were introduced. 176 mg of the supported catalyst were then rinsed in using a further 50 ml of isobutane, and the autoclave was then pressurized with ethylene to a total pressure of 38 bar. The pressure in the autoclave was kept constant by
10 introduction of further ethylene. After 90 minutes, the polymerization was stopped by venting the autoclave. This gave 120 g of polyethylene; eta Value: 0.6 dl/g.

The figures below show the following:

15

Figure 1: 1,4-diketones: 1 - 7, N-acetamidopyrroles: 8 - 11,
N-aminoheterocycles: 12 - 21; Me = methyl, i-Pr = isopropyl, Ph = phenyl, o-Tol = ortho-tolyl, R = Me

20 Figure 2: Ligands: 22 - 32; Me = methyl, i-Pr = isopropyl, Ph = phenyl, o-Tol = ortho-tolyl

Figure 3: Metal complexes: 34 - 52; Me = methyl, i-Pr = isopropyl, Ph = phenyl, o-Tol = ortho-tolyl

25

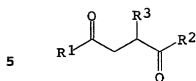
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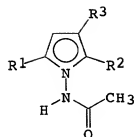
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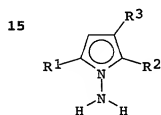
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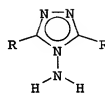
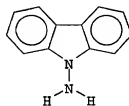
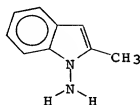
- 1 $R^1 = R^2 = \text{Me}, R^3 = \text{H}$
 2 $R^1 = R^2 = \text{Me}, R^3 = \text{H}$
 3 $R^1 = \text{Me}, R^2 = \text{Ph}, R^3 = \text{H}$
 10 4 $R^1 = \text{Me}, R^2 = i\text{-Pr}, R^3 = \text{H}$
 5 $R^1 = \text{Me}, R^2 = o\text{-Tol}, R^3 = \text{H}$
 6 $R^1 = R^2 = \text{Me}, R^3 = \text{H}$
 7 $R^1 = R^2 = \text{Me}, R^3 = \text{H}$



- 8 $R^1 = \text{Me}, R^2 = \text{Ph}, R^3 = \text{H}$
 9 $R^1 = \text{Me}, R^2 = i\text{-Pr}, R^3 = \text{H}$
 10 $R^1 = \text{Me}, R^2 = o\text{-Tol}, R^3 = \text{H}$
 11 $R^1 = R^2 = \text{Me}, R^3 = \text{H}$

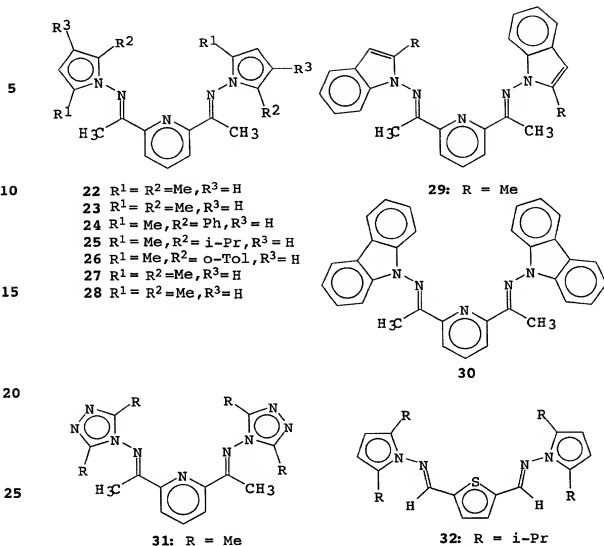


- 20 12 $R^1 = R^2 = \text{Me}, R^3 = \text{H}$

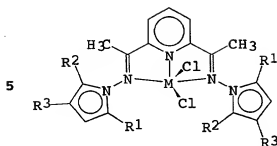


- 13 $R^1 = R^2 = \text{Me}, R^3 = \text{H}$
 14 $R^1 = \text{Me}, R^2 = \text{Ph}, R^3 = \text{H}$
 15 $R^1 = \text{Me}, R^2 = i\text{-Pr}, R^3 = \text{H}$
 16 $R^1 = \text{Me}, R^2 = o\text{-Tol}, R^3 = \text{H}$
 25 17 $R^1 = R^2 = \text{Me}, R^3 = \text{H}$
 18 $R^1 = R^2 = \text{Me}, R^3 = \text{H}$

Figure 1



30 Figure 2



34 $R^1=R^2=Me, R^3=H, M=Fe(II)$

36 $R^1=R^2=Me, R^3=H, M=Co(II)$

37 $R^1=R^2=i-Pr, R^3=H, M=Fe(II)$

39 $R^1=R^2=i-Pr, R^3=H, M=Co(II)$

40 $R^1=Me, R^2=Ph, R^3=H, M=Fe(II)$

41 $R^1=Me, R^2=Ph, R^3=H, M=Co(II)$

42 $R^1=Me, R^2=i-Pr, R^3=H, M=Fe(II)$

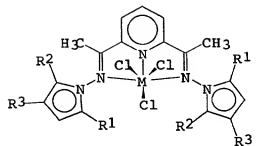
43 $R^1=Me, R^2=i-Pr, R^3=H, M=Co(II)$

44 $R^1=Me, R^2=o-Tol, R^3=H, M=Fe(II)$

45 $R^1=Me, R^2=o-Tol, R^3=H, M=Co(II)$

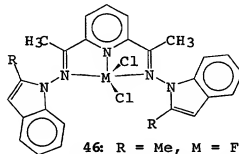
38 $R^1=R^2=Ph, R^3=H, M=Co(II)$

39 $R^1=R^2=R^3=Ph, M=Co(II)$



35 $R^1=R^2=Me, R^3=H, M=Fe(III)$

38 $R^1=R^2=i-Pr, R^3=H, M=Fe(III)$

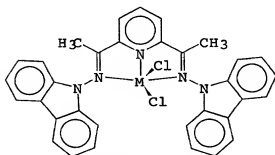


46: $R = Me, M = Fe(II)$

47: $R = Me, M = Co(II)$

20

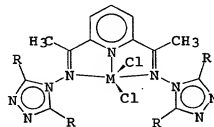
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48: $M = Fe(II)$

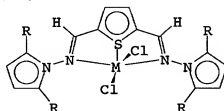
49: $M = Co(II)$

30



50: $R = Me, M = Fe(II)$

35



51: $R = i-Pr, M = Co(II)$

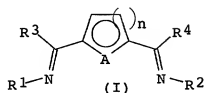
40 Figure 3

We claim:

1. A compound of the formula (I)

5

10



where the symbols have the following meanings:

15

A is a nonmetal selected from among N, S, O and P,

R¹ is a radical of the formula NR⁵R⁶,

20

R² is a radical of the formula NR⁵R⁶ or NR⁷R⁸, alkyl, aryl or cycloalkyl,

25

R⁵ and R⁶ together with the N atom form a 5-, 6- or 7-membered ring in which one or more of the -CH- or -CH₂- groups may be replaced by suitable heteroatom groups and which may be saturated or unsaturated and unsubstituted or substituted or be fused with further carbacyclic or heterocarbacyclic 5- or 6-membered rings which may in turn be saturated or unsaturated and substituted or unsubstituted, and

30

R⁷ and R⁸ are, independently of one another, alkyl, aryl or cycloalkyl radicals,

and

35

R³, R⁴ are, independently of one another, H or alkyl, aryl or cycloalkyl radicals,

and

40

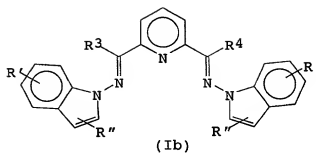
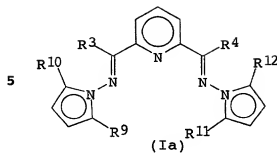
n is 1 or 2.

2. A compound as claimed in claim 1, wherein the radicals of the formula NR⁵R⁶ are pyrrole radicals or radicals derived from pyrrole in which one or more -CH- groups in the pyrrole ring may be replaced by nitrogen and which may be unsubstituted or substituted or fused with further carbacyclic or

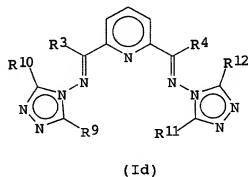
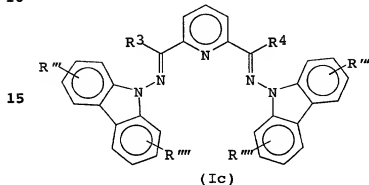
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heterocarbacyclic 5- or 6-membered rings which may in turn be saturated or unsaturated and substituted or unsubstituted.

3. A compound as claimed in claim 2, wherein the pyrrole radicals or radicals derived from pyrrole are substituted in the 2 and 5 positions by C₁-C₆-alkyl groups which may be linear, branched or substituted by heteroatoms, and/or by aryl groups which may be unsubstituted or in turn substituted by heteroatoms or C₁-C₆-alkyl groups which may be heteroatom-substituted.
4. A compound as claimed in claim 1 or 2, wherein the pyrrole radicals or radicals derived from pyrrole are substituted in the 2 or 5 position by electron-withdrawing radicals selected from among
- halogen,
 - NO₂,
 - sulfonates selected from among
 - SO₃R*,
 - SO₃SiR*₃ and
 - SO₃⁻ (H-NR*₃)⁺,
 - trihalomethyl,
- where R* may be identical or different and are selected from among H, C₁-C₁₀-alkyl, C₆-C₂₀-aryl and C₅-C₈-cycloalkyl.
5. A compound as claimed in any of claims 1 to 4, wherein, in the formula (I) of claim 1, A = N and n = 2.
6. A compound as claimed in claim 5 which corresponds to one of the formulae (Ia), (Ib), (Ic) and (Id):



10



20

where

R³, R⁴ are, independently of one another, H or alkyl or aryl radicals,

25

and

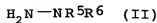
R⁹, R¹⁰, R¹¹ and R¹² are, independently of one another, C₁-C₆-alkyl radicals, and

30

R', R'', R''', R'''' are H or alkyl, aryl or cycloalkyl radicals.

7. A process for preparing symmetrical compounds of the formula (I) of claim 1 in which R¹ = R² by reacting compounds of the formula (II)

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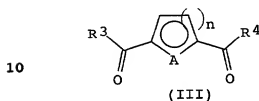
where

R⁵ and R⁶ together with the N atom form a 5-, 6- or 7-membered ring in which one or more of the -CH- or -CH₂- groups may be replaced by suitable heteroatom groups and which may be saturated or unsaturated and unsubstituted or substituted or fused with further carbacyclic or

45

heterocarbacyclic 5- or 6-membered rings which may in turn be saturated or unsaturated and substituted or unsubstituted,

5 with compounds of the formula (III)



where

15

R^3 , R^4 are, independently of one another, H or alkyl, aryl or cycloalkyl radicals, and

20

A is S, N, O or P, and,

25

n is 1 or 2, and

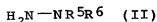
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in a single-stage process under acidic reaction conditions in alcoholic solution or in the presence of a trialkylaluminum catalyst in an aprotic solvent in a ratio of the compound of the formula (II) to the compound of the formula (III) of 2:0.7-1.3.

8. A process for preparing unsymmetrical compounds of the formula (I) of claim 1 in which $R^1 \neq R^2$ in a two-stage process in which

a) in a first step, compounds of the formula (II)

35



where

40

R^5 and R^6 together with the N atom form a 5-, 6- or 7-membered ring in which one or more of the -CH- or -CH₂- groups may be replaced by suitable heteroatom groups and which may be saturated or unsaturated and substituted or unsubstituted or fused with further carbacyclic or heterocarbacyclic 5- or 6-membered rings which may in

45

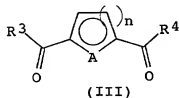
45

turn be saturated or unsaturated and substituted or unsubstituted,

are reacted with compounds of the formula (III)

5

10



where

15

R^3 , R^4 are, independently of one another, H or alkyl, aryl or cycloalkyl radicals, and

A is S, N, O or P, and

20

n is 1 or 2,

25

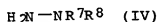
in a ratio of the compounds of the formula (II) to the compounds of the formula (III) of 1:0.8-1.2 under acidic conditions in alcoholic solution to form the corresponding monoimine and the solvent is subsequently removed under reduced pressure,

and

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b) the monoimine is, in a second step, reacted with compounds of the formula (II) which differ from the compounds of the formula (II) used in step a) or with compounds of the formula (IV)

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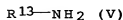
where

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R^7 and R^8 are, independently of one another, alkyl, aryl or cycloalkyl radicals,

or with amines of the formula (V)

45



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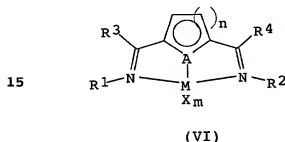
where

R^{13} is an alkyl, aryl or cycloalkyl radical,

5 in aprotic solution in the presence of a trialkylaluminum catalyst in a ratio of the monoimine to the compound of the formula (II), (IV) or (V) of 1:0.8-1.2.

9. A compound of the formula (VI),

10



20 where the symbols have the following meanings:

A is a nonmetal selected from among N, S, O and P,

R^1 is a radical of the formula NR^5R^6 ,

25

R^2 is a radical of the formula NR^5R^6 or NR^7R^8 , alkyl, aryl or cycloalkyl,

30

R^3 and R^6 together with the N atom form a 5-, 6- or 7-membered ring in which one or more of the $-CH-$ or $-CH_2-$ groups may be replaced by suitable heteroatom groups and which may be saturated or unsaturated and unsubstituted or substituted or be fused with further carbacyclic or heterocarbacyclic 5- or 6-membered rings which may in turn be saturated or unsaturated and substituted or unsubstituted, and

35

R^7 and R^8 are, independently of one another, alkyl, aryl or cycloalkyl radicals,

40

and

R^3 , R^4 are, independently of one another, H or alkyl, aryl or cycloalkyl radicals,

45

n is 1 or 2,

M is a transition metal of groups 7, 8, 9 or 10 of the Periodic Table of the Elements,

and

5

X is a halide or a C₁-C₆-alkyl radical and

m is the valence of the metal.

10 10. A compound as claimed in claim 9, wherein
M = Fe or Co and m = 2.

11. A process for preparing compounds of the formula (VI) of
claim 9 by reacting corresponding compounds of the formula
15 (I) as claimed in any of claims 1 to 5 with salts of
transition metals of groups 7, 8, 9 or 10 of the Periodic
Table of the Elements.

12. The use of compounds of the formula (VI) as claimed in claim
20 9 or 10 as catalysts in a process for the polymerization of
unsaturated compounds.

13. A process for preparing polyolefins by polymerization of
unsaturated compounds in the presence of an activator and a
25 compound of the formula (VI) as claimed in claim 9 or 10 as
catalyst.

14. A process as claimed in claim 13, wherein the catalyst is
present in the polymerization either as a homogeneous
30 solution or in heterogeneous form immobilized on a support.

15. A process as claimed in claim 13 or 14, wherein
methylaluminoxane or N,N-dimethylanilinium
tetrakis(pentafluorophenyl)borate is used as activator.

35

16. A process as claimed in any of claims 13 to 15, wherein an
unsaturated compound or a combination of unsaturated
compounds selected from among ethylene, C₃-C₂₀-monoolefins and
cycloolefins is used.

40

17. A process as claimed in any of claims 13 to 15, wherein
acrylonitrile and styrene are used as comonomers or the
following combinations of unsaturated compounds are employed:
ethylene and an alkyl acrylate, in particular methyl
45 acrylate, ethylene and an acrylic acid, ethylene and carbon
monoxide, ethylene, carbon monoxide and an acrylate ester or

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an acrylic acid, in particular methyl acrylate, and also propylene and alkyl acrylate, in particular methyl acrylate.

18. A polyolefin which can be prepared in a process as claimed in
5 any of claims 1 to 17.

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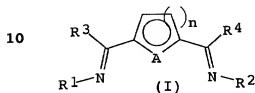
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Catalysts for the polymerization of unsaturated compounds

Abstract

5

Bisimine compounds of the formula (I)



15

where the symbols have the following meanings:

A is a nonmetal selected from among N, S, O and P,

20

R¹ is a radical of the formula NR⁵R⁶,R² is a radical of the formula NR⁵R⁶ or NR⁷R⁸, alkyl, aryl or cycloalkyl,

25

R⁵ and R⁶ together with the N atom form a 5-, 6- or 7-membered ring in which one or more of the -CH- or -CH₂- groups may be replaced by suitable heteroatom groups and which may be saturated or unsaturated and unsubstituted or substituted or be fused with further carbacyclic or heterocarbacyclic 5- or 6-membered rings which may in turn be saturated or unsaturated and substituted or unsubstituted, and

30

R⁷ and R⁸ are, independently of one another, alkyl, aryl or cycloalkyl radicals,

35

and

R³, R⁴ are, independently of one another, H or alkyl, aryl or cycloalkyl radicals,

40

and

n is 1 or 2,

45 are used to prepare bisimidinato complexes which can be used in the polymerization of unsaturated compounds.

Declaration, Power of Attorney



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PATENT & TRADEMARK OFFICE

Page 1 of 4

0050/050584

We (I), the undersigned inventor(s), hereby declare(s) that:

My residence, post office address and citizenship are as stated below next to my name,

We (I) believe that we are (I am) the original, first, and joint (sole) inventor(s) of the subject matter which is claimed and for which a patent is sought on the invention entitled

CATALYSTS FOR THE POLYMERIZATION OF UNSATURATED COMPOUNDS

the specification of which

☒ is attached hereto.

☐ was filed on _____ as

Application Serial No. _____

and amended on _____

☒ was filed as PCT international application

Number PCT/EP00/07657

on August 8, 2000

and was amended under PCT Article 19

on _____ (if applicable).

We (I) hereby state that we (I) have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

We (I) acknowledge the duty to disclose information known to be material to the patentability of this application as defined in Section 1.56 of Title 37 Code of Federal Regulations.

We (I) hereby claim foreign priority benefits under 35 U.S.C. § 119(a)-(d) or § 365(b) of any foreign application(s) for patent or inventor's certificate, or § 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or PCT International application having a filing date before that of the application on which priority is claimed. Prior Foreign Application(s)

Application No.	Country	Day/Month/Year	Priority Claimed
19939415.6	Germany	20 August 1999	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No

We (I) hereby claim the benefit under Title 35, United States Codes, § 119(e) of any United States provisional application(s) listed below.

_____	_____
(Application Number)	(Filing Date)
_____	_____
(Application Number)	(Filing Date)

We (I) hereby claim the benefit under 35 U.S.C. § 120 of any United States application(s), or § 365(c) of any PCT International application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. § 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR § 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.

Application Serial No.	Filing Date	Status (pending, patented, abandoned)
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____

2 And we (I) hereby appoint Messrs. **HERBERT B. KEIL**, Registration Number 18,967; and **RUSSEL E. WEINKAUF**, Registration Number 18,495; the address of both being Messrs. Keil & Weinkauff, 1101 Connecticut Ave., N.W., Washington, D.C. 20036 (telephone 202-659-0100), our attorneys, with full power of substitution and revocation, to prosecute this application, to make alterations and amendments therein, to sign the drawings, to receive the patent, and to transact all business in the Patent Office connected therewith.

We (I) declare that all statements made herein of our (my) own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

1-W
Marc Oliver Kristen
NAME OF INVENTOR

Marc Oliver Kristen
Signature of Inventor

Date August 24, 2000

Römerweg 15
67117 Limburgerhof *DEX*
Germany
Citizen of: Germany
Post Office Address: same as residence

20000821 021502
305
Andrei Gonioukh
NAME OF INVENTOR

Andrei Gonioukh
Signature of Inventor

Date August 24, 2000

Salterstr. 11
67373 Dudenhofen *DEX*
Germany
Citizen of: Russian Federation
Post Office Address: same as residence

Dieter Lilje
NAME OF INVENTOR

Dieter Lilje
Signature of Inventor

Date August 24, 2000

Max-Planck-Str.7
67117 Limburgerhof *DEX*
Germany
Citizen of: Germany
Post Office Address: same as residence

4W
Stephan Lehmann
NAME OF INVENTOR

S. Lehmann
Signature of Inventor

Date August 24, 2000

Schlehengang 7
67067 Ludwigshafen *DEX*
Germany
Citizen of: Germany
Post Office Address: same as residence

SW
Benno Bildstein
NAME OF INVENTOR

Benno Bildstein
Signature of Inventor

Date August 24, 2000

Hoettinger Au 72/17

6020 Innsbruck

Austria

Citizen of: Austria

Post Office Address: same as residence *AWX*

SW
Christoph Amort
NAME OF INVENTOR

Christoph Amort
Signature of Inventor

Date August 24, 2000

St. Pauls Nr. 57

39030 Rodeneck

Italy

Citizen of: Italy

Post Office Address: same as residence *AW*

10049861-021902
Michael Malaun
NAME OF INVENTOR

Michael Malaun
Signature of Inventor

Date August 24, 2000

Brennwald 454

6473 Wemms

Austria

Citizen of: Austria

Post Office Address: same as residence *AWY*